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Seu caminho
Para automação

Instrument Pipe & ISO Conversion Fittings

*Catalog 4260
Revised, February 1999*



Instrument Pipe Fittings

Instrument Pipe Fittings

Introduction

Parker Instrumentation Pipe Fittings are designed as leak-free connections for process, power, instrumentation and general plumbing applications. They are manufactured to the highest quality standards and are available in broad ranges of sizes, materials and configurations.

Parker Instrumentation Pipe fittings are made at the Instrumentation Connectors Division of Parker Hannifin in Huntsville, Alabama where strict adherence to quality control programs are maintained. These quality standards are incorporated in a total efficiency program called Parker Targets.

The Parker Targets Program is a measure of the efficiency with which the company transforms materials, employee efforts, machinery and information into customer-satisfying products and services. Consequently, Instrumentation Pipe fittings as products of Parker Targets effectively guarantee to customers that they are receiving the highest quality fittings available.

Material

Parker Pipe Fittings are standard in steel and brass. Other materials may be special ordered within the Parker Quick Response Department. Straight fittings are manufactured from applicable ASTM bar stock specifications shaped fittings are manufactured from close grain forgings.

ISO Conversion Fittings

Introduction

Parker ISO Conversion Fittings are designed to the highest quality standards to allow connections between components and systems which use both NPT and ISO Thread configurations. Conversion fittings are maintained under strict quality control programs.

Design

Parker ISO Conversion Fittings are designed to the most commonly used ISO thread forms. These thread forms are used where pressure tight joints are either made on threads utilizing a thread sealant or where pressure tight joints utilize a peripheral seal on the face of the mating component.

Material

Parker ISO Conversion Fittings are standard in stainless steel and brass. Other materials may be special ordered within the Parker Quick Response Department. Straight fittings are manufactured from applicable ASTM bar stock specifications shaped fittings are manufactured from close grain forgings.



WARNING

FAILURE, IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.


Offer of Sale

The items described in this document are hereby offered for sale by Parker Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated in the "Offer of Sale".

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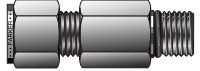
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Instrument Pipe Fittings

Features and Technical Data

Parker Instrument Pipe Fittings are precision machined from forgings for elbows, tees and crosses and from bar stock for straight connectors. They are designed to be used for process control and instrumentation connections between pipe sizes and tube sizes.

Features

- Quality engineered for instrumentation applications
- Packaged in sealed, clear plastic shrink wrapped boxes for cleanliness
- Working pressures calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Piping Code ANSI B31.3.
- All pipe threads are National Pipe Taper (NPT) and exceed the requirements of ANSI B1.20.1.

- Rolled male threads for extra strength
- Straight bodies machined from applicable ASTM bar stock specifications
- Shapes machined from close grain forgings
- Size ranges from 1/16" through 2" NPT
- Materials – 316 Stainless Steel, Brass and Steel. (Other materials by special order)
- All exposed threads protected to prevent damage

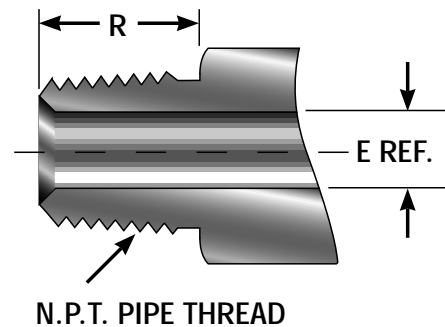
Nomenclature

Parker Instrument Pipe Fittings part numbers are constructed from symbols that identify the size and style of the fitting and material used.

Example: The part number shown below is for a male hex nipple for 3/8" NPT male pipe and 1/4" NPT male pipe in 316 stainless steel.

Pipe Dimensions

Pipe Size	N.P.T. Pipe Thread	R	E Ref.
1/16	1/16 – 27	.38	.11
1/8	1/8 – 27	.38	.19
1/4	1/4 – 18	.56	.28
3/8	3/8 – 18	.56	.41
1/2	1/2 – 14	.75	.50
3/4	3/4 – 14	.75	.62
1	1 – 11-1/2	.94	.94
1-1/4	1-1/4 – 11-1/2	.97	1.25
1-1/2	1-1/2 – 11-1/2	1.00	1.50
2	2 – 11-1/2	1.03	1.94

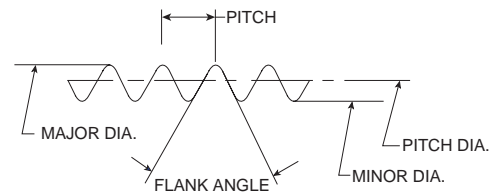


NPT Threads

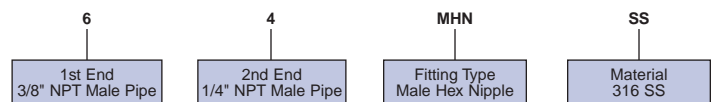
The National Pipe Taper (NPT) thread has a thread flank angle of 60° inclusive, and is mainly used in the petrochemical and process industries.

NPT – National Pipe Taper threads for connections where pressure-tight joints are made on the threads utilizing a thread sealant.

Generic Thread



How To Order



Parker Instrument Pipe Fittings are ordered by part number as listed in this catalog.

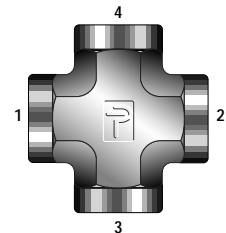
Size: Pipe thread sizes are designated by the number of sixteenths of an inch. (3/8 NPT pipe=6/16=6)

Thread Type: All pipe threads are National Pipe Taper (NPT) unless otherwise designated.

Straights and Elbows: Call out the largest pipe end first followed by the smaller pipe size. See MHN example on page 6.

Tees and Crosses: For tees that are the same pipe sizes on all ends the size designation is as follows: 6-6-6 FT-B would be a 3/8" NPT Female Tee in brass.

A 1/4" NPT Female Cross in 316 SS would be a 4 FX-SS.



If a reducing tee or cross were specified, each size must be in sequence. First size the largest run (1 to 2) and then the branch (3 to 4).

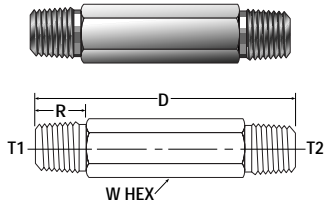
Example: 6-6-6-4 FX-SS

Material: Basic Material Type (B=Brass, SS=316 Stainless Steel, S=Steel)

Special Fittings: If there is any question as to the fitting desired, particularly for special fitting configurations, it is suggested that a customer print be submitted with the fitting request for quote.

Availability: Items priced in current price list 4260 are carried in stock. Price and delivery for non-standard items quoted on request through the quick response department.

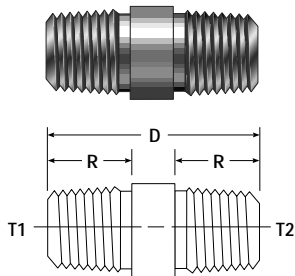
Male Hex Long Nipple MHLN



PARKER PART NO.	NPT THREAD MALE		W HEX	D in.	R in.	Working Pressures (PSIG)		
	T ₁	T ₂				Brass	Stainless Steel	Steel
1-1 MHLN-(*)	1/16	1/16	7/16	*	.38	6000	10000	10500
2-2 MHLN-(*)	1/8	1/8	7/16	*	.38	5600	9100	9700
2-2 MHLN-1½	1/8	1/8	7/16	1.50	.38	5600	9100	9700
2-2 MHLN-2	1/8	1/8	7/16	2.00	.38	5600	9100	9700
2-2 MHLN-2½	1/8	1/8	7/16	2.50	.38	5600	9100	9700
4-4 MHLN-(*)	1/4	1/4	5/8	*	.56	4100	7500	8000
4-4 MHLN-2	1/4	1/4	5/8	2.00	.56	4100	7500	8000
4-4 MHLN-2½	1/4	1/4	5/8	2.50	.56	4100	7500	8000
4-4 MHLN-3	1/4	1/4	5/8	3.00	.56	4100	7500	8000
4-4 MHLN-4	1/4	1/4	5/8	4.00	.56	4100	7500	8000
6-6 MHLN-(*)	3/8	3/8	3/4	*	.56	4000	7200	7600
8-8 MHLN-(*)	1/2	1/2	7/8	*	.75	3900	6600	7000
8-8 MHLN-2	1/2	1/2	7/8	2.00	.75	3900	6600	7000
8-8 MHLN-3	1/2	1/2	7/8	3.00	.75	3900	6600	7000

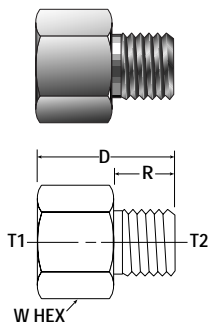
*Specify Length

Male Close Nipple MCN



PARKER PART NO.	NPT THREAD MALE	D	R	Working Pressures (PSIG)		
				Brass	Stainless Steel	Steel
1-1 MCN	1/16	.75	.34	6000	10000	10500
2-2 MCN	1/8	.75	.34	5600	9100	9700
4-4 MCN	1/4	1.13	.49	4100	7500	8000
6-6 MCN	3/8	1.13	.48	4000	7200	7600
8-8 MCN	1/2	1.50	.66	3900	6600	7000
12-12 MCN	3/4	1.50	.66	3800	6400	6800
16-16 MCN	1	1.88	.84	2700	4600	4900

Adapter RA

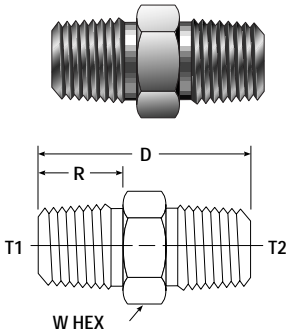


PARKER PART NO.	NPT THREAD		W HEX	D	R	Working Pressures (PSIG)		
	FEMALE T ₁	MALE T ₂				Brass	Stainless Steel	Steel
2-1 RA	1/8	1/16	5/8	1.03	.38	4000	6400	6800
2-2 RA	1/8	1/8	5/8	1.03	.38	4000	6400	6800
4-1 RA	1/4	1/16	3/4	1.20	.38	4300	6600	7000
4-2 RA	1/4	1/8	3/4	1.20	.38	4300	6600	7000
4-4 RA	1/4	1/4	3/4	1.39	.56	4300	6600	7000
6-1 RA	3/8	1/16	7/8	1.25	.38	3500	5300	5600
6-2 RA	3/8	1/8	7/8	1.25	.38	3500	5300	5600
6-4 RA	3/8	1/4	7/8	1.44	.56	3500	5300	5600
6-6 RA	3/8	3/8	7/8	1.44	.56	3500	5300	5600
8-2 RA	1/2	1/8	1-1/8	1.50	.38	3600	5200	5500
8-4 RA	1/2	1/4	1-1/8	1.69	.56	3600	5200	5500
8-6 RA	1/2	3/8	1-1/8	1.69	.56	3600	5200	5500
8-8 RA	1/2	1/2	1-1/8	1.88	.75	3600	5200	5500
12-2 RA	3/4	1/8	1-3/8	1.56	.38	3000	4300	4600
12-4 RA	3/4	1/4	1-3/8	1.75	.56	3000	4300	4600
12-6 RA	3/4	3/8	1-3/8	1.75	.56	3000	4300	4600
12-8 RA	3/4	1/2	1-3/8	1.94	.75	3000	4300	4600
16-2 RA	1	1/8	1-5/8	1.81	.38	3100	4500	4800
16-4 RA	1	1/4	1-5/8	2.00	.56	3100	4500	4800
16-6 RA	1	3/8	1-5/8	2.00	.56	3100	4500	4800
16-8 RA	1	1/2	1-5/8	2.19	.75	3100	4500	4800
16-12 RA	1	3/4	1-5/8	2.19	.75	3100	4500	4800
16-16 RA	1	1	1-5/8	2.38	.94	3100	4500	4800
20-16 RA	1-1/4	1	2	2.47	.94	2300	3500	3700

Dimensions for reference only, subject to change.

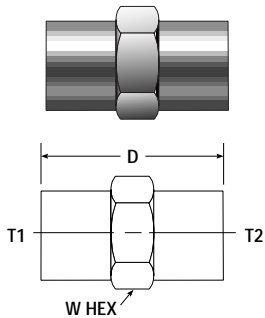
Instrument Pipe Fittings

Male Hex Nipple MHN



PARKER PART NO.	NPT THREAD MALE		W HEX	D in.	R in.	Working Pressures (PSIG)		
	T ₁	T ₂				Brass	Stainless Steel	Steel
1-1 MHN	1/16	1/16	7/16	1.06	.38	6000	10000	10500
2-1 MHN	1/8	1/16	7/16	1.06	.38	5600	9100	9700
2-2 MHN	1/8	1/8	7/16	1.06	.38	5600	9100	9700
4-1 MHN	1/4	1/16	5/8	1.25	.56/.38	4100	7500	8000
4-2 MHN	1/4	1/8	5/8	1.25	.56/.38	4100	7500	8000
4-4 MHN	1/4	1/4	5/8	1.45	.56	4100	7500	8000
6-1 MHN	3/8	1/16	3/4	1.27	.56/.38	4000	7200	7600
6-2 MHN	3/8	1/8	3/4	1.27	.56/.38	4000	7200	7600
6-4 MHN	3/8	1/4	3/4	1.45	.56	4000	7200	7600
6-6 MHN	3/8	3/8	3/4	1.45	.56	4000	7200	7600
8-2 MHN	1/2	1/8	7/8	1.52	.75/.38	3900	6600	7000
8-4 MHN	1/2	1/4	7/8	1.70	.75/.56	3900	6600	7000
8-6 MHN	1/2	3/8	7/8	1.70	.75/.56	3900	6600	7000
8-8 MHN	1/2	1/2	7/8	1.89	.75	3900	6600	7000
12-2 MHN	3/4	1/8	1-1/8	1.59	.75/.38	3800	6400	6800
12-4 MHN	3/4	1/4	1-1/8	1.78	.75/.56	3800	6400	6800
12-6 MHN	3/4	3/8	1-1/8	1.78	.75/.56	3800	6400	6800
12-8 MHN	3/4	1/2	1-1/8	1.97	.75	3800	6400	6800
12-12 MHN	3/4	3/4	1-1/8	1.97	.75	3800	6400	6800
16-2 MHN	1	1/8	1-3/8	1.78	.94/.38	2700	4600	4900
16-4 MHN	1	1/4	1-3/8	1.97	.94/.56	2700	4600	4900
16-6 MHN	1	3/8	1-3/8	1.97	.94/.56	2700	4600	4900
16-8 MHN	1	1/2	1-3/8	2.16	.94/.75	2700	4600	4900
16-12 MHN	1	3/4	1-3/8	2.09	.94/.75	2700	4600	4900
16-16 MHN	1	1	1-3/8	2.34	.94	2700	4600	4900
20-16 MHN	1-1/4	1	1-3/4	2.45	.97/.94	2000	3500	3700
20-20 MHN	1-1/4	1-1/4	1-3/4	2.48	.97	2000	3500	3700
24-24 MHN	1-1/2	1-1/2	2	2.61	1.00	1800	2900	3100

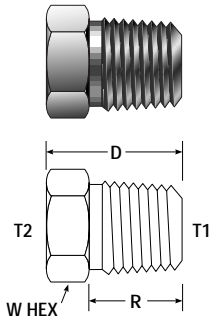
Female Hex Coupling FHC



PARKER PART NO.	NPT THREAD FEMALE		W HEX	D	Working Pressures (PSIG)		
	T ₁	T ₂			Brass	Stainless Steel	Steel
1-1 FHC	1/16	1/16	1/2	.75	4500	7500	8000
2-1 FHC	1/8	1/16	5/8	.75	4000	6400	6800
2-2 FHC	1/8	1/8	5/8	.75	4000	6400	6800
4-1 FHC	1/4	1/16	3/4	.92	4300	6600	7000
4-2 FHC	1/4	1/8	3/4	.94	4300	6600	7000
4-4 FHC	1/4	1/4	3/4	1.13	4300	6600	7000
6-1 FHC	3/8	1/16	7/8	.95	3500	5300	5600
6-2 FHC	3/8	1/8	7/8	1.03	3500	5300	5600
6-4 FHC	3/8	1/4	7/8	1.13	3500	5300	5600
6-6 FHC	3/8	3/8	7/8	1.13	3500	5300	5600
8-2 FHC	1/2	1/8	1-1/8	1.22	3600	5200	5500
8-4 FHC	1/2	1/4	1-1/8	1.38	3600	5200	5500
8-6 FHC	1/2	3/8	1-1/8	1.50	3600	5200	5500
8-8 FHC	1/2	1/2	1-1/8	1.50	3600	5200	5500
12-2 FHC	3/4	1/8	1-3/8	1.39	3000	4300	4600
12-4 FHC	3/4	1/4	1-3/8	1.55	3000	4300	4600
12-6 FHC	3/4	3/8	1-3/8	1.69	3000	4300	4600
12-8 FHC	3/4	1/2	1-3/8	1.88	3000	4300	4600
12-12 FHC	3/4	3/4	1-3/8	1.53	3000	4300	4600
16-2 FHC	1	1/8	1-5/8	1.44	3100	4500	4800
16-4 FHC	1	1/4	1-5/8	1.63	3100	4500	4800
16-6 FHC	1	3/8	1-5/8	1.63	3100	4500	4800
16-8 FHC	1	1/2	1-5/8	1.77	3100	4500	4800
16-12 FHC	1	3/4	1-5/8	1.72	3100	4500	4800
16-16 FHC	1	1	1-5/8	1.89	3100	4500	4800
20-16 FHC	1-1/4	1	2	1.94	2300	3500	3700
20-20 FHC	1-1/4	1-1/4	2	1.94	2300	3500	3700
24-24 FHC	1-1/2	1-1/2	2-3/8	1.94	2100	3200	3400

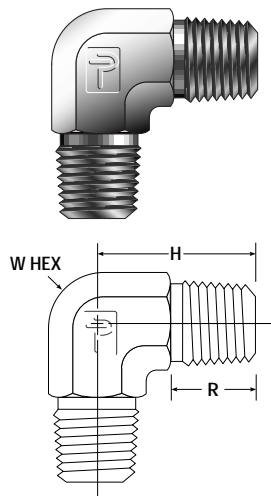
Dimensions for reference only, subject to change.

Reducing Bushing RB



PARKER PART NO.	NPT THREAD		W HEX	D	R	Working Pressures (PSIG)		
	MALE T ₁	FEMALE T ₂				Brass	Stainless Steel	Steel
2-1 RB	1/8	1/16	7/16	.63	.38	2900	6400	6800
4-1 RB	1/4	1/16	5/8	.86	.56	4100	7500	8000
4-2 RB	1/4	1/8	5/8	.86	.56	3600	6000	6400
6-1 RB	3/8	1/16	3/4	.86	.56	4000	7200	7600
6-2 RB	3/8	1/8	3/4	.86	.56	4000	6400	6800
6-4 RB	3/8	1/4	3/4	.86	.56	3000	5300	5600
8-2 RB	1/2	1/8	7/8	1.11	.75	3900	6600	6800
8-4 RB	1/2	1/4	7/8	1.11	.75	3900	6400	7000
8-6 RB	1/2	3/8	7/8	1.11	.75	2800	4600	4900
12-2 RB	3/4	1/8	1-1/8	1.17	.75	3800	6400	6800
12-4 RB	3/4	1/4	1-1/8	1.17	.75	3800	6400	6800
12-6 RB	3/4	3/8	1-1/8	1.17	.75	3500	5300	5600
12-8 RB	3/4	1/2	1-1/8	1.17	.75	2800	4900	5200
16-2 RB	1	1/8	1-3/8	1.36	.94	2700	4600	4900
16-4 RB	1	1/4	1-3/8	1.36	.94	2700	4600	4900
16-6 RB	1	3/8	1-3/8	1.36	.94	2700	4600	4900
16-8 RB	1	1/2	1-3/8	1.36	.94	2700	4600	4900
16-12 RB	1	3/4	1-3/8	1.36	.94	2500	4200	4500
20-12 RB	1-1/4	3/4	1-3/4	1.47	.97	2000	3500	3700
20-16 RB	1-1/4	1	1-3/4	1.47	.97	2000	3500	3700
24-16 RB	1-1/2	1	2	1.58	1.00	1800	2900	3100
24-20 RB	1-1/2	1-1/4	2	1.58	1.00	1700	2700	2800

Male Elbow ME

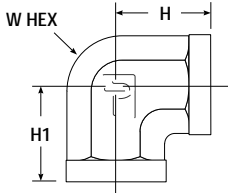


PARKER PART NO.	NPT THREAD MALE	W HEX	H	R	Working Pressures (PSIG)		
					Brass	Stainless Steel	Steel
1-1 ME	1/16	3/8	.66	.38	5500	9500	10100
2-2 ME	1/8	7/16	.76	.38	5000	9100	9700
4-4 ME	1/4	9/16	1.09	.56	4100	7500	8000
6-6 ME	3/8	3/4	1.22	.56	4000	7200	7600
8-8 ME	1/2	7/8	1.47	.75	3100	5800	6200
12-12 ME	3/4	1-1/16	1.59	.75	3400	6400	6800
16-16 ME	1	1-5/16	1.97	.94	2700	4600	4900

Dimensions for reference only, subject to change.

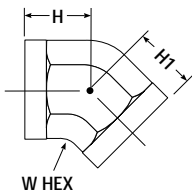
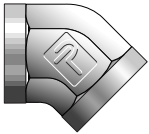
Instrument Pipe Fittings

Female Elbow FE



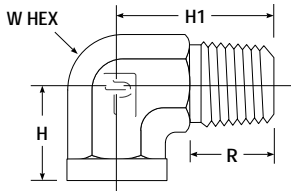
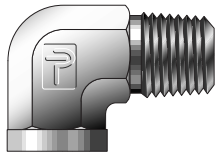
PARKER PART NO.	NPT THREAD FEMALE	W HEX	H	H1	Working Pressures (PSIG)		
					Brass	Stainless Steel	Steel
1-1 FE	1/16	7/16	.50	.50	3800	7000	7500
2-1 FE	1/8 - 1/16	9/16	.66	.66	2900	5500	5900
2-2 FE	1/8	9/16	.66	.66	2900	5500	5900
4-2 FE	1/4 - 1/8	3/4	.88	.88	2900	5500	5900
4-4 FE	1/4	3/4	.88	.88	3000	5600	6000
6-6 FE	3/8	7/8	1.02	1.02	2700	5000	5300
8-8 FE	1/2	1-1/16	1.23	1.23	2500	4500	4800
12-12 FE	3/4	1-5/16	1.36	1.36	2000	3500	3700
16-16 FE	1	1-5/8	1.63	1.63	2300	3900	4200
20-20 FE	1-1/4	1-7/8	1.70	1.70	1900	3100	3300
24-24 FE	1-1/2	2-1/2	2.08	2.08	1700	2500	2600

Female Elbow 45° FVE



PARKER PART NO.	NPT THREAD FEMALE	W HEX	H	H1	Working Pressures (PSIG)		
					Brass	Stainless Steel	Steel
1-1 FVE	1/16	7/16	.47	.47	3800	7000	7500
2-2 FVE	1/8	9/16	.47	.47	2900	5500	5900
4-4 FVE	1/4	3/4	.69	.69	3000	5600	6000
6-6 FVE	3/8	7/8	.75	.75	2700	5000	5300
8-8 FVE	1/2	1-1/16	.94	.94	2500	4500	4800
12-12 FVE	3/4	1-5/16	1.00	1.00	2000	3500	3700
16-16 FVE	1	1-5/8	1.19	1.19	2300	3900	4200

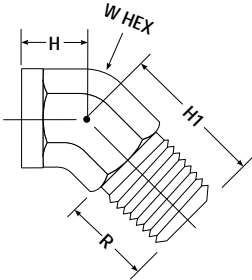
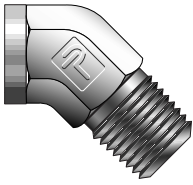
Street Elbow SE



PARKER PART NO.	NPT THREAD		W HEX	H	H1	R	Working Pressures (PSIG)		
	MALE	FEMALE					Brass	Stainless Steel	Steel
1-1 SE	1/16	1/16	9/16	.66	.72	.38	3800	7000	7500
2-1 SE	1/8	1/16	9/16	.66	.78	.38	3800	7000	7500
2-2 SE	1/8	1/8	9/16	.66	.78	.38	2900	5500	5900
4-1 SE	1/4	1/16	9/16	.66	1.09	.56	3800	7000	7500
4-2 SE	1/4	1/8	9/16	.66	1.09	.56	2900	5500	5900
4-4 SE	1/4	1/4	3/4	.88	1.09	.56	3000	5600	6000
6-1 SE	3/8	1/16	3/4	.88	1.09	.56	3800	7000	7500
6-2 SE	3/8	1/8	3/4	.88	1.22	.58	2900	5500	5900
6-4 SE	3/8	1/4	3/4	.88	1.22	.56	3000	5500	6000
6-6 SE	3/8	3/8	7/8	1.02	1.22	.56	2700	5600	5300
8-2 SE	1/2	1/8	7/8	.95	1.47	.75	2900	5000	5900
8-4 SE	1/2	1/4	7/8	.95	1.47	.75	3000	5600	6000
8-6 SE	1/2	3/8	7/8	1.23	1.47	.75	2700	5000	5300
8-8 SE	1/2	1/2	1-1/16	1.23	1.47	.75	2500	4500	4800
12-2 SE	3/4	1/8	1-1/16	1.00	1.59	.75	2900	5500	5900
12-4 SE	3/4	1/4	1-1/16	1.00	1.59	.75	3000	5600	6000
12-6 SE	3/4	3/8	1-1/16	1.23	1.59	.75	2700	5000	5300
12-8 SE	3/4	1/2	1-1/16	1.23	1.59	.75	2500	4500	4800
12-12 SE	3/4	3/4	1-5/16	1.36	1.59	.75	2000	3500	3700
16-2 SE	1	1/8	1-5/16	1.63	1.97	.94	2700	5500	5900
16-4 SE	1	1/4	1-5/16	1.63	1.97	.94	2700	5600	6000
16-6 SE	1	3/8	1-5/16	1.50	1.97	.94	2700	5000	5300
16-8 SE	1	1/2	1-5/16	1.63	1.97	.94	2500	4500	4800
16-12 SE	1	3/4	1-5/16	1.36	1.97	.94	2000	3500	3700
16-16 SE	1	1	1-5/8	1.63	1.97	.94	2300	3900	4200
20-20 SE	1-1/4	1-1/4	1-7/8	1.70	2.38	.97	1900	3100	3300

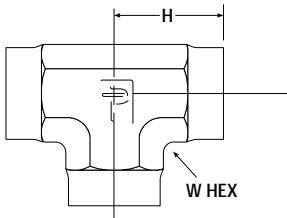
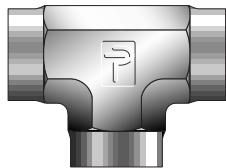
Dimensions for reference only, subject to change.

Street Elbow 45° SVE



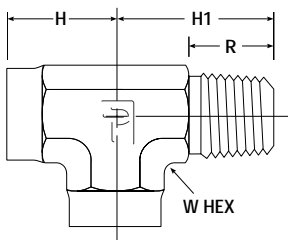
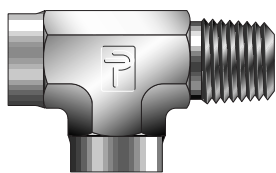
PARKER PART NO.	NPT THREAD		W HEX	H	H1	R	Working Pressures (PSIG)		
	MALE	FEMALE					Brass	Stainless Steel	Steel
1-1 SVE	1/16	1/16	7/16	.47	.66	.38	3800	7000	7500
2-2 SVE	1/8	1/8	9/16	.47	.72	.38	2900	5500	5900
4-4 SVE	1/4	1/4	3/4	.63	1.05	.56	3000	5600	6000
6-6 SVE	3/8	3/8	7/8	.72	1.06	.56	2700	5000	5300
8-8 SVE	1/2	1/2	1-1/16	.91	1.34	.75	2500	4500	4800
12-12 SVE	3/4	3/4	1-5/16	.97	1.38	.75	2000	3500	3700
16-16 SVE	1	1	1-5/8	1.13	1.72	.94	2300	3900	4200

Female Tee FT



PARKER PART NO.	NPT THREAD FEMALE	W HEX	H	Working Pressures (PSIG)		
				Brass	Stainless Steel	Steel
1-1-1 FT	1/16	7/16	.50	3800	7000	7500
2-2-2 FT	1/8	9/16	.66	2900	5500	5900
4-4-4 FT	1/4	3/4	.88	3000	5600	6000
6-6-6 FT	3/8	7/8	1.02	2700	5000	5300
8-8-8 FT	1/2	1-1/16	1.23	2500	4500	4800
12-12-12 FT	3/4	1-5/16	1.36	2000	3500	3700
16-16-16 FT	1	1-5/8	1.63	2300	3900	4200
20-20-20 FT	1-1/4	1-7/8	1.70	1900	3100	3300
24-24-24 FT	1-1/2	2-1/2	2.08	1700	2500	3600

Street Tee ST

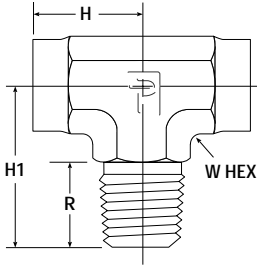
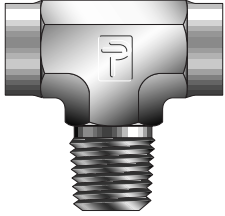


PARKER PART NO.	NPT THREAD		W HEX	H	H1	R	Working Pressures (PSIG)		
	MALE	FEMALE					Brass	Stainless Steel	Steel
1-1-1 ST	1/16	1/16	7/16	.50	.72	.38	3800	7000	7500
2-2-2 ST	1/8	1/8	9/16	.66	.78	.38	2900	5500	5900
4-4-4 ST	1/4	1/4	3/4	.88	1.09	.56	3000	5600	6000
6-6-6 ST	3/8	3/8	7/8	1.02	1.22	.56	2700	5000	5300
8-8-8 ST	1/2	1/2	1-1/16	1.23	1.47	.75	2500	4500	4800
12-12-12 ST	3/4	3/4	1-5/16	1.36	1.59	.75	2000	3500	3700
16-16-16 ST	1	1	1-5/8	1.63	1.97	.94	2300	3900	4200

Dimensions for reference only, subject to change.

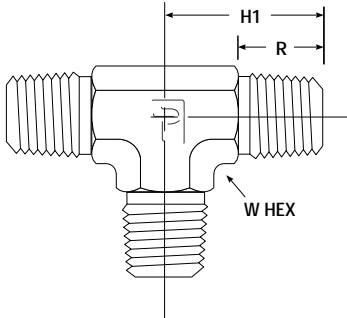
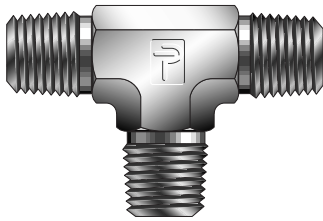
Instrument Pipe Fittings

Male Branch Tee MBT



PARKER PART NO.	NPT THREAD		W HEX	H	H1	R	Working Pressures (PSIG)		
	MALE	FEMALE					Brass	Stainless Steel	Steel
1-1-1 MBT	1/16	1/16	7/16	.50	.72	.38	3800	7000	7500
2-2-2 MBT	1/8	1/8	9/16	.66	.78	.38	2900	5500	5900
4-4-4 MBT	1/4	1/4	3/4	.88	1.09	.56	3000	5600	6000
6-6-6 MBT	3/8	3/8	7/8	1.02	1.22	.56	2700	5000	5300
8-8-8 MBT	1/2	1/2	1-1/16	1.23	1.47	.75	2500	4500	4800
12-12-12 MBT	3/4	3/4	1-5/16	1.36	1.59	.75	2000	3500	3700
16-16-16 MBT	1	1	1-5/8	1.63	1.97	.94	2300	3900	4200

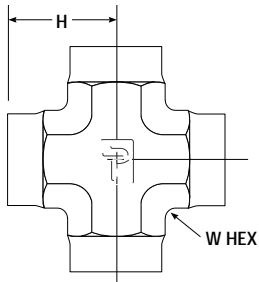
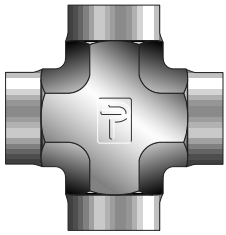
Male Tee MT



PARKER PART NO.	NPT THREAD MALE	W HEX	H1	R	Working Pressures (PSIG)		
					Brass	Steel	Stainless Steel
1-1-1 MT	1/16	5/16	.72	.38	5500	9500	10100
2-2-2 MT	1/8	7/16	.76	.38	5000	9100	9700
4-4-4 MT	1/4	9/16	1.09	.56	4100	7500	8000
6-6-6 MT	3/8	3/4	1.22	.56	4000	7200	7600
8-8-8 MT	1/2	7/8	1.47	.75	3100	5800	6200
12-12-12 MT	3/4	1-1/16	1.59	.75	3400	6400	6800
16-16-16 MT	1	1-5/16	1.97	.94	2700	4600	4900
20-20-20 MT	1-1/4	1-5/8	2.22	.97	2000	3500	3700
24-24-24 MT	1-1/2	1-7/8	2.64	1.00	1800	2900	3100

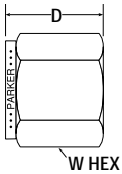
Dimensions for reference only, subject to change.

Female Cross FX



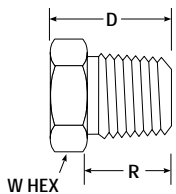
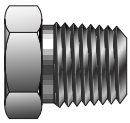
PARKER PART NO.	NPT THREAD FEMALE	W HEX	H	Working Pressures (PSIG)		
				Brass	Stainless Steel	Steel
1 FX	1/16	7/16	.50	3800	7000	7500
2 FX	1/8	9/16	.66	2900	5500	5900
4 FX	1/4	3/4	.88	3000	5600	6000
6 FX	3/8	7/8	1.06	2700	5000	5300
8 FX	1/2	1-1/16	1.23	2500	4500	4800
12 FX	3/4	1-5/16	1.36	2000	3500	3700
16 FX	1	1-5/8	1.63	2300	3900	4200

Pipe Cap CP



PARKER PART NO.	NPT THREAD FEMALE	W HEX	D	Working Pressures (PSIG)		
				Brass	Stainless Steel	Steel
1 CP	1/16	7/16	.50	4500	7500	8000
2 CP	1/8	9/16	.75	4000	6400	6800
4 CP	1/4	3/4	.91	4300	6600	7000
6 CP	3/8	7/8	1.03	3500	5300	5600
8 CP	1/2	1-1/16	1.34	3600	5200	5500
12 CP	3/4	1-1/4	1.44	3000	4300	4600
16 CP	1	1-5/8	1.63	3100	4500	4800

Hex Head Plug PH

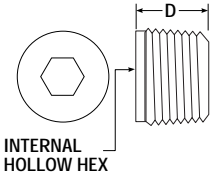
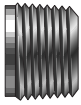


PARKER PART NO.	NPT THREAD MALE	W HEX	D	R	Working Pressures (PSIG)		
					Brass	Steel	Stainless Steel
1 PH	1/16	3/8	.54	.38	6000	10000	10500
2 PH	1/8	7/16	.56	.38	5600	9100	9700
4 PH	1/4	9/16	.75	.56	4100	7500	8000
6 PH	3/8	11/16	.78	.56	4000	7200	7600
8 PH	1/2	7/8	.97	.75	3900	6600	7000
12 PH	3/4	1-1/16	1.06	.75	3800	6400	6800
16 PH	1	1-5/16	1.25	.94	2700	4600	4900

Dimensions for reference only, subject to change.

Instrument Pipe Fittings

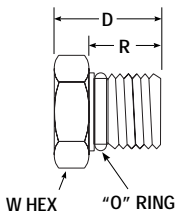
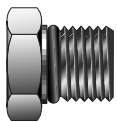
Hollow Hex Plug PHH



PARKER PART NO.	NPT THREAD FEMALE	W INTERNAL HEX	D	Working Pressures (PSIG)		
				Brass	Stainless Steel	Steel
1 PHH	1/16	5/32	.30	6000	10000	10500
2 PHH	1/8	3/16	.30	5600	9100	9700
4 PHH	1/4	1/4	.47	4100	7500	8000
6 PHH	3/8	5/16	.47	4000	7200	7600

Straight Thread Adapters

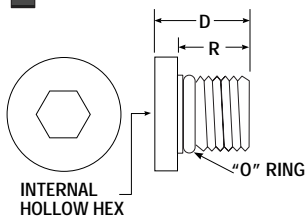
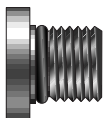
Hex Head Plug P5ON



PARKER PART NO.	INTER- CHANGES WITH	PORT THD UN/UNF-2A	W HEX	D	R	*D2 DRILL	*L2	O-RING
4 P5ON	4 PST	7/16-20	9/16	0.67	0.36	0.203	0.41	3-904
6 P5ON	6 PST	9/16-18	11/16	0.73	0.39	0.297	0.44	3-906
8 P5ON	8 PST	3/4-16	7/8	0.80	0.44	0.422	0.44	3-908
12 P5ON	12 PST	1-1/16-12	1-1/4	1.09	0.59	0.656	0.59	3-912
16 P5ON	16 PST	1-5/16-12	1-1/2	1.13	0.59	0.875	0.50	3-916

*D2 drill and L2 depth are optional manufacturing method per SAE.

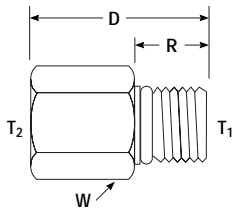
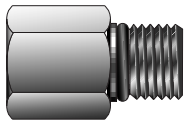
Hollow Hex Plug HP5ON



PARKER PART NO.	INTER- CHANGES WITH	PORT THD UN/UNF-2A	INTERNAL HEX	R	D	X DIA.	O-RING
4 HP5ON	4 HPST	7/16-20	3/16	0.36	0.47	0.56	3-904
6 HP5ON	6 HPST	9/16-18	1/4	0.39	0.50	0.69	3-906
8 HP5ON	8 HPST	3/4-16	5/16	0.44	0.58	0.88	3-908
12 HP5ON	12 HPST	1-1/16-12	9/16	0.59	0.77	1.25	3-912
16 HP5ON	16 HPST	1-5/16-12	5/8	0.59	0.77	1.50	3-916

Dimensions for reference only, subject to change.

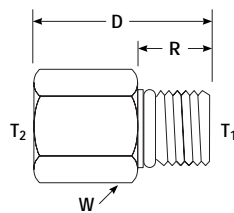
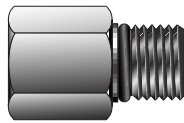
Straight Thread Reducer/Expander F5OG5



PARKER PART NO.	INTER-CHANGES WITH	T2 PORT THD UN/UNF-2B	T1 PORT THD UN/UNF-2A	W HEX	D2 DRILL	D	R	O-RING
6-4 F5OG5	6-RBST-4	7/16-20	9/16-18	11/16	.297	1.03	.36	3-904
8-4 F5OG5	8-RBST-4	7/16-20	3/4-16	7/8	.375	1.09	.36	3-904
12-8 F5OG5	12-RBST-8	3/4-16	1-1/16-12	1-1/4	.625	1.00	.44	3-908
16-12 F5OG5	16-RBST-12	1-1/16-12	1-5/16-12	1-1/2	.750	1.75	.59	3-912

*D2 drill is optional manufacturing method per SAE.

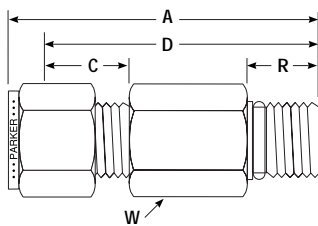
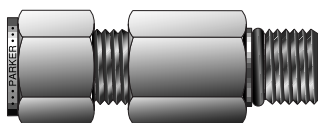
Male SAE Straight Thread to Female NPT Thread GOA



PARKER PART NO.	INTER-CHANGES WITH	T1 STRAIGHT THREAD SIZE	T2 - NPT FEMALE PIPE SIZE	D	R	E MINIMUM OPENING	W HEX	ST O-RING UNIFORM SIZE #
4-4 GOA	4SAE-7-4	7/16-20	1/4	1.19	.36	.20	3/4	3-904
6-6 GOA	6SAE-7-6	9/16-18	3/8	1.26	.39	.30	7/8	3-906
8-8 GOA	8-SAE-7-8	3/4-16	1/2	1.50	.44	.39	1-1/8	3-908
12-12 GOA	12-SAE-7-12	1-1/16-12	3/4	1.83	.59	.66	1-1/4	3-912
16-16 GOA	16-SAE-7-16	1-5/16-12	1	1.88	.59	.88	1-5/8	3-916

Includes "O"-ring.

Male Connector to SAE Straight Thread



PARKER CPI™ PART NO.	PARKER A-LOK® PART NO.	INTER-CHANGES WITH	TUBE O.D.	STRAIGHT THREAD SIZE	W HEX	†A	†C	D	R	O-RING DASH NO.
4-4 ZH3BA	4-4 ZH3LA	400-IL-4ST	1/4	7/16-20	9/16	2.26	.70	1.97	.36	3-904
5-5 ZH3BA	5-5 ZH3LA	500-IL-5ST	5/16	1/2-20	5/8	2.32	.73	2.03	.36	3-905
6-6 ZH3BA	6-6 ZH3LA	600-IL-6ST	3/8	9/16-18	11/16	2.48	.76	2.19	.39	3-906
8-8 ZH3BA	8-8 ZH3LA	810-IL-8ST	1/2	3/4-16	7/8	2.99	.87	2.58	.44	3-908
10-10 ZH3BA	10-10 ZH3LA	1010-IL-10ST	5/8	7/8-14	1	3.34	.87	2.94	.50	3-910
12-12 ZH3BA	12-12 ZH3LA	1210-IL-12ST	3/4	1-1/16-12	1-1/4	3.88	.87	3.48	.59	3-912
14-14 ZH3BA	14-14 ZH3LA	1410-IL-14ST	7/8	1-3/16-12	1-3/8	4.07	.87	3.67	.59	3-914
16-16 ZH3BA	16-16 ZH3LA	1610-IL-16ST	1	1-5/16-12	1-1/2	4.35	1.05	3.86	.59	3-916

Includes body, nut, ferrule and "O"-ring.

†Average value.

"O"-Ring Seals

All standard "O"-Rings are Buna-N material 70 Durometer hardness. For other materials state material after part number.

Dimensions for reference only, subject to change.

Visual Index

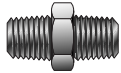
ISO Fitting Nomenclature
page 15

Typical Fastening Threads
page 16

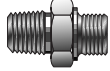
BSP Thread Forms
page 17

ISO Conversion Fittings

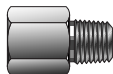
NPT Male/
BSP Taper Male
page 18



NPT Male/
BSPP Male
page 18



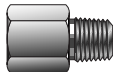
NPT Female/
BSP Taper Male
page 18



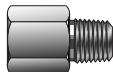
NPT Female/
BSPP Male
page 19



BSP Taper
Female/
NPT Male
page 19



BSPP Female/
NPT Male
page 19



BSP Taper
Male Hex Pipe Plug
page 20

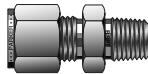


BSPP Parallel
Male Hex Pipe Plug
page 20

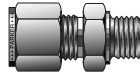


ISO Thread/Fractional Tube Connectors

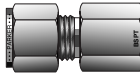
BSP Taper
Male Connector
page 21



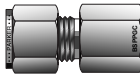
BSPP Male
Connector
page 21



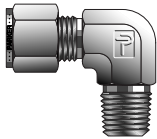
BSP Taper
Female Connector
page 21



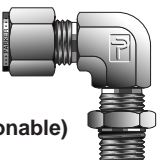
BSPP Female
Gauge Connector
page 22



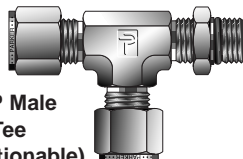
BSP Taper
Male Elbow
page 22



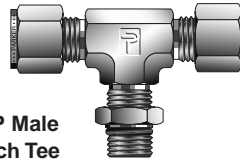
BSPP Male
Elbow (Positionable)
page 23



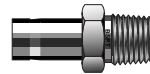
BSPP Male
Run Tee
(Positionable)
page 23



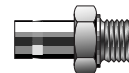
BSPP Male
Branch Tee
(Positionable)
page 24



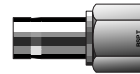
BSP Taper
Male Adapter
page 24



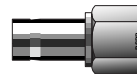
BSPP Male
Adapter
page 25



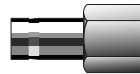
BSP Taper
Female Adapter
page 25



BSPP Female
Adapter
page 25



BSPP Female
Gauge Adapter
page 26



Sealing Washers

Bonded Seals
(Stainless)
page 26



Copper
Washers/Male
page 26



Copper
Washers/Female
page 26



Thread and Tube End
Size Charts
page 27, 28, 29

Engineering Report Heat
Code Traceability
page 30

Visual Index for Instrument Pipe Fittings on page 3.

Parker ISO Fitting Nomenclature

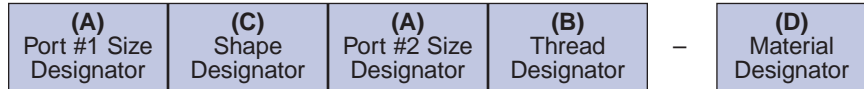
Parker ISO Adapters utilize the same basic part numbering system that you are already familiar with from our CPI™ and A-LOK® Catalogs.

To specify a Parker Instrumentation Connector with an ISO thread form, simply suffix the **size designator** with the **thread form designator** as illustrated.

Build a **CPI™** or **PIPE** part number by filling in the following boxes:



Build an **A-LOK®** part number by filling in the following boxes:



(A) Port Size Designators:

Port sizes are incremented by 1/16" and only the numerator is required to specify a size in a part number.

1 = 1/16"	6 = 3/8"
2 = 1/8"	8 = 1/2"
3 = 3/16"	10 = 5/8"
4 = 1/4"	12 = 3/4"
5 = 5/16"	16 = 1" (larger sizes available)

(B) Thread Type Designators:

Leave **Blank**: Fractional Tube Size

N¹ = NPT per ANSI B1.20.1

K = ISO Taper per; ISO 7/1, BS21, JIS B0203, DIN 2999

R = ISO Parallel per; ISO 228/1+2, DIN 3852 Form A, BS2779 (BSPP), JIS B0202

BR = ISO Parallel per; ISO 228/1+2, DIN 3852 Form B, BS2779 (BSPP), JIS B0202

GC = ISO Parallel, Female Gauge connector

¹N thread type designator is only required for A-LOK® nomenclature

(C) Body Shape Designator:

FBZ = CPI™ Male Connector

MSC = A-LOK® Male Connector

RA = Pipe Reducing Adapter

MHN = Pipe Male Hex Nipple

See Catalog for further detail

(D) Material Designators:

SS = Stainless Steel for CPI™ and Pipe Fittings

316 = Stainless Steel for A-LOK®

B = Brass

Material	Standard
Stainless Steel	ASTM A276 ASME SA 479
Brass	ASTM B16 ASTM B 453

Sealing

BSP Taper threads require the use of a thread sealant.

BSPP threads require a sealing washer. This washer may either be a metal (copper is standard) gasket or a "Bonded Seal" (elastomer bonded to a metal retaining washer).

The **BSPP**, form "A" requires the use of a bonded seal. (Page 26)

The **BSPP**, form "B" (cutting face) may be used with or without a sealing washer.

For applications where the cutting face may not seal or where galling is a potential problem, the use of a washer is suggested.

Example: The Thread Form Designators have been highlighted in the following examples for easy recognition.

4-4 K FBZ-SS	1/4" CPI™ Tube Fitting by 1/4" BSPT Pipe Thread
6-4 R RA-SS	3/8" Female NPT by 1/4" BSPP (form A) Reducing Adapter A Bonded Seal should be used with this fitting. (Page 26)
6MSC4 BR -316	3/8" A-LOK® Tube Fitting by 1/4" BSPP (form B) A Copper Washer should be used with this fitting. (Page 26)

Typical Fastening Threads

BSP threads

BSPP Parallel and BSP Taper threads have a thread flank angle of 55° inclusive.

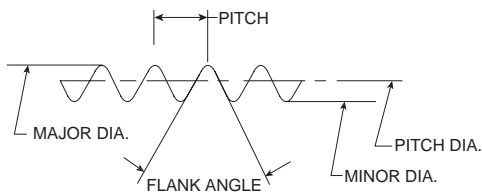
BSPP – British Standard Pipe Parallel threads for tubes and fittings where pressure-tight joints are not made on the thread, i.e., a peripheral seal is used.

BSP Taper – British Standard Pipe Taper threads for tubes and fittings where pressure-tight joints are made on the threads.

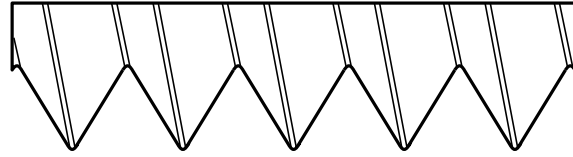
Comparison of Thread Forms

NPT Thread Size	Threads per Inch	BSPP	BSPT	Threads per Inch
		Thread Size		
1/8	27	1/8	1/8	28
1/4	18	1/4	1/4	19
3/8	18	3/8	3/8	19
1/2	14	1/2	1/2	14
3/4	14	3/4	3/4	14
1	11 1/2	1	1	11
1 1/4	11 1/2	1 1/4	1 1/4	11
1 1/2	11 1/2	1 1/2	1 1/2	11

Generic Thread



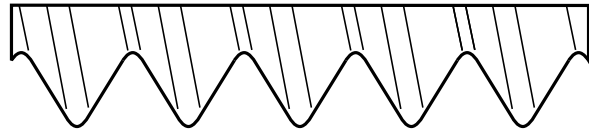
American Standard Pipe Thread (NPT)



- 60° inclusive thread flank angle
- Pitch measured in inches
- Truncation of root and crest are flat
- Taper angle 1°47'

(ISO 7/1)

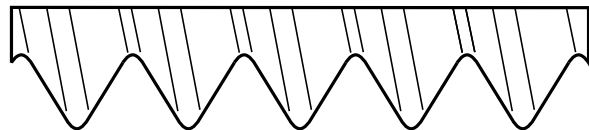
BSPT



- 55° inclusive thread flank angle
- Pitch measured in inches
- Truncation of root and crest are round
- Taper angle 1°47'

(ISO 228/1)

BSPP

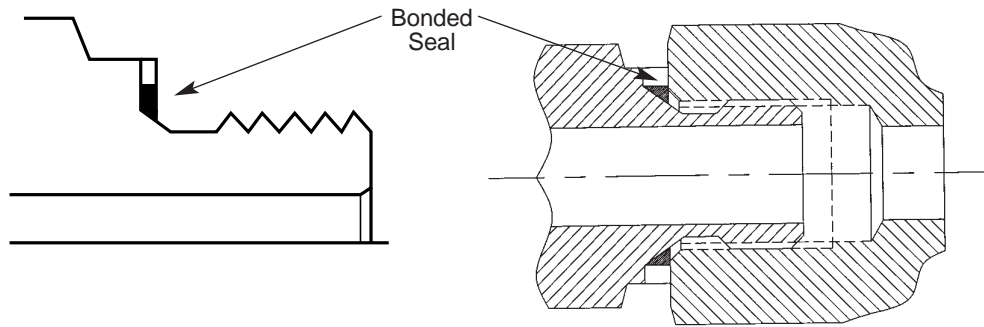


- 55° inclusive thread flank angle
- Pitch measured in inches
- Truncation of root and crest are round
- Diameter measured in inches

BSPP Thread Forms

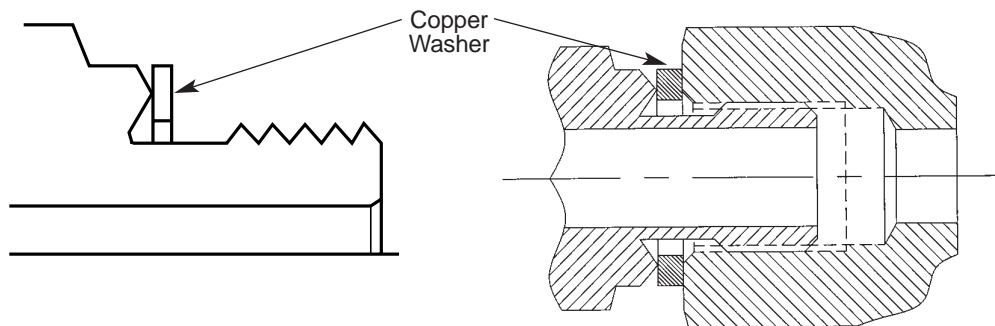
Form A

A self centering taper is used at the hex which centers a "Bonded" washer (usually metal and elastomer) to seal to the surface surrounding the female thread.

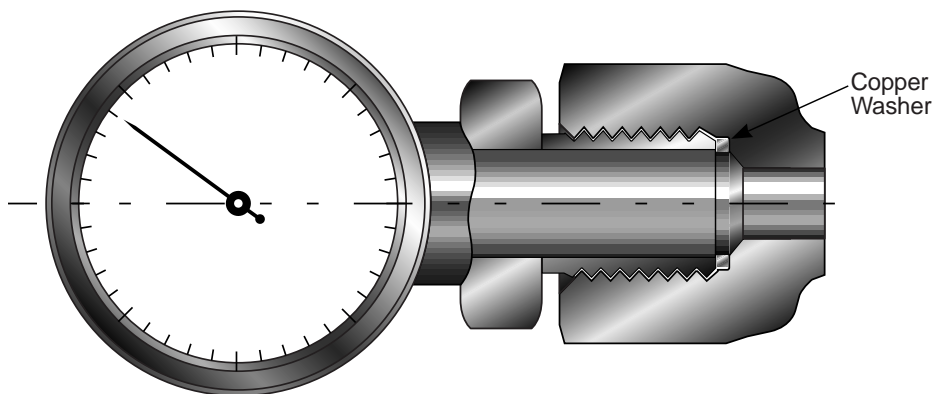


Form B

A metal gasket (usually copper) performs the seal between the face of the body and the face of the female threaded component. For Form "B" replace "R" in P/N with "BR".

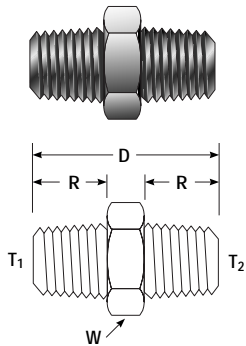


Gauge Port BSPP (Female)



ISO Conversion Fittings

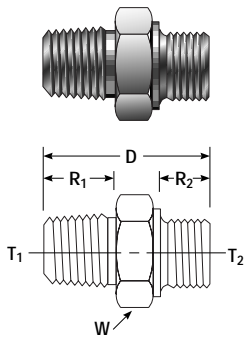
Male Hex Nipple NPT to BSP Taper



PARKER PART NO.	NPT THREAD T ₁	BSPT THREAD T ₂	W HEX	D	R	Working Pressure			
						Brass		Stainless Steel	
						PSI	BAR	PSI	BAR
2-2K MHN	1/8-27	1/8-28	7/16	1.06	.38	5600	390	9100	630
4-4K MHN	1/4-18	1/4-19	5/8	1.45	.56	4100	280	7500	520
6-6K MHN	3/8-18	3/8-19	3/4	1.45	.56	4000	280	7200	500
8-8K MHN	1/2-14	1/2-14	7/8	1.89	.75	3900	270	6600	460
12-12K MHN	3/4-14	3/4-14	1 1/8	1.97	.75	3800	260	6400	440
16-16K MHN	1-11 1/2	1-11	1 3/8	2.34	.94	2700	190	4600	320

Used to connect a female NPT and a female BSPT threaded component.

Male Hex Nipple NPT to BSPP



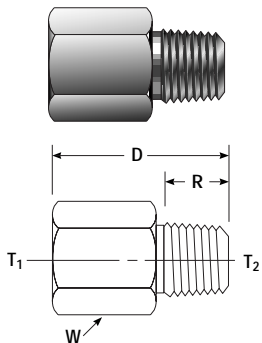
PARKER PART NO.	NPT THREAD T ₁	BSPP THREAD T ₂	W HEX	D	R ₁	R ₂	Working Pressure			
							Brass		Stainless Steel	
							PSI	BAR	PSI	BAR
2-2R MHN	1/8-27	1/8-28	9/16	1.07	.38	.28	5000	340	9100	630
4-4R MHN	1/4-18	1/4-19	3/4	1.44	.56	.44	4000	280	7500	520
6-6R MHN	3/8-18	3/8-19	7/8	1.47	.56	.44	3900	270	7200	500
8-8R MHN	1/2-14	1/2-14	1 1/16	1.78	.75	.56	3800	260	6600	460
12-12R MHN	3/4-14	3/4-14	1 5/16	1.95	.75	.63	3600	250	6400	440
16-16R MHN	1-11 1/2	1-11	1 5/8	2.26	.94	.72	2600	180	4600	320

Used to connect a female NPT and a female BSPP threaded component.

NOTE: Bonded seal, page 26, must be used on BSPP end shown.

Please note the pressure ratings are based on taper threaded ends. The pressure rating for the BSPP ends are dependent on the type of sealing washer used.

Female NPT to Male BSP Taper Adapter

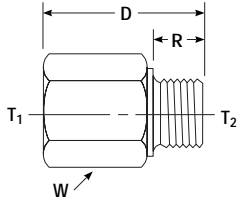
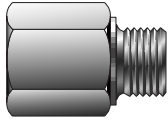


PARKER PART NO.	NPT THREAD T ₁	BSPT THREAD T ₂	W HEX	D	R	Working Pressure			
						Brass		Stainless Steel	
						PSI	BAR	PSI	BAR
2-2K RA	1/8-27	1/8-28	9/16	1.09	.38	3200	220	6100	420
4-4K RA	1/4-18	1/4-19	3/4	1.42	.56	3300	230	6200	430
6-6K RA	3/8-18	3/8-19	7/8	1.49	.56	2600	180	5000	340
8-8K RA	1/2-14	1/2-14	1 1/16	1.94	.75	2400	160	4600	320
12-12K RA	3/4-14	3/4-14	1 5/16	2.00	.75	2300	160	4300	300
16-16K RA	1-11 1/2	1-11	1 5/8	2.28	.94	2200	150	4100	280

Used to connect a male NPT and a female BSPT threaded component.

Dimensions for reference only, subject to change.

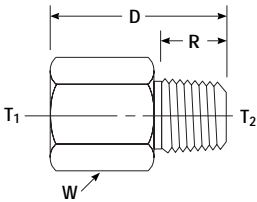
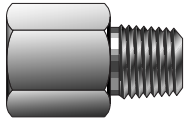
Female NPT to Male BSPP Adapter



PARKER PART NO.	NPT THREAD T ₁	BSPP THREAD T ₂	W HEX	D	R	Working Pressure			
						Brass		Stainless Steel	
						PSI	BAR	PSI	BAR
2-2R RA	1/8-27	1/8-28	9/16	.99	.28	3200	220	6100	420
4-4R RA	1/4-18	1/4-19	3/4	1.31	.44	3300	230	6200	430
6-6R RA	3/8-18	3/8-19	7/8	1.41	.44	2600	180	5000	340
8-8R RA	1/2-14	1/2-14	1 1/8	1.74	.56	2400	160	4600	320
12-12R RA	3/4-14	3/4-14	1 5/16	2.00	.63	2300	160	4300	300
16-16R RA	1-11 1/2	1-11	1 5/8	2.10	.72	2200	150	4100	280

Used to connect a male NPT and a female BSPP threaded component.
NOTE: Bonded Seal, page 26, must be used with BSPP end shown.

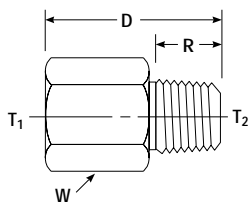
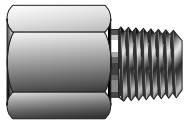
Female BSP Taper to Male NPT Adapter



PARKER PART NO.	BSPT THREAD T ₁	NPT THREAD T ₂	W HEX	D	R	Working Pressure			
						Brass		Stainless Steel	
						PSI	BAR	PSI	BAR
2K-2 RA	1/8-28	1/8-27	9/16	1.09	.38	3200	220	6100	420
4K-4 RA	1/4-19	1/4-18	3/4	1.42	.56	3300	230	6200	430
6K-6 RA	3/8-19	3/8-18	7/8	1.49	.56	2600	180	5000	340
8K-8 RA	1/2-14	1/2-14	1 1/8	1.94	.75	2400	160	4600	320
12K-12 RA	3/4-14	3/4-14	1 5/16	2.00	.75	2300	160	4300	300
16K-16 RA	1-11	1-11 1/2	1 5/8	2.28	.94	2200	150	4100	280

Used to connect a male BSPT and a female NPT threaded component.

Female BSPP to Male NPT Adapter



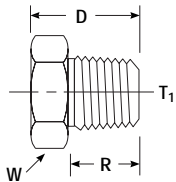
PARKER PART NO.	BSPP THREAD T ₁	NPT THREAD T ₂	W HEX	D	R	Working Pressure			
						Brass		Stainless Steel	
						PSI	BAR	PSI	BAR
2R-2 RA	1/8-28	1/8-27	3/4	1.09	.38	3200	220	6100	420
4R-4 RA	1/4-19	1/4-18	7/8	1.50	.56	3300	230	6200	430
6R-6 RA	3/8-19	3/8-18	1 1/16	1.49	.56	2600	180	5000	340
8R-8 RA	1/2-14	1/2-14	1 1/8	1.88	.75	2400	160	4600	320
12R-12 RA	3/4-14	3/4-14	1 5/16	2.00	.75	2300	160	4300	300
16R-16 RA	1-11	1-11 1/2	1 5/8	2.28	.94	2200	150	4100	280

Used to connect a male BSPP and a female NPT threaded component.

Dimensions for reference only, subject to change.

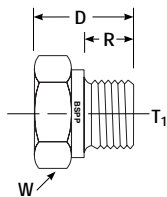
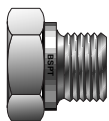
ISO Conversion Pipe Fittings

BSP Taper Male Hex Pipe Plug



PARKER PART NO.	BSPT THREAD T ₁	W HEX	D	R	Working Pressure			
					Brass		Stainless Steel	
					PSI	BAR	PSI	BAR
2K PH	1/8-28	7/16	.59	.38	3200	220	6100	420
4K PH	1/4-19	5/8	.81	.56	3300	230	6200	430
6K PH	3/8-19	3/4	.81	.56	2600	180	5000	340
8K PH	1/2-14	7/8	1.06	.75	2400	160	3600	320
12K PH	3/4-14	1 1/8	1.13	.75	2300	160	4300	300
16K PH	1-11	1 3/8	1.31	.94	2200	150	4100	280

BSPP Parallel Male Hex Pipe Plug



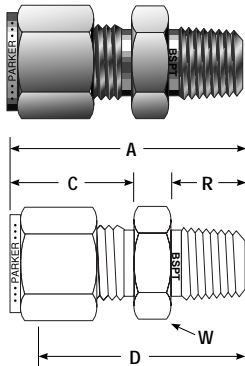
PARKER PART NO.	BSPT THREAD T ₁	W HEX	D	R	Working Pressure			
					Brass		Stainless Steel	
					PSI	BAR	PSI	BAR
2R PH	1/8-28	9/16	.55	.28	5000	340	9100	630
4R PH	1/4-19	3/4	.78	.44	4000	280	7500	520
6R PH	3/8-19	7/8	.78	.44	3900	270	7200	500
8R PH	1/2-14	1-1/16	.99	.56	3800	260	6600	460
12R PH	3/4-14	1-5/16	1.13	.63	3600	250	6400	440
16R PH	1-11	1-5/8	1.21	.72	2600	180	4600	320

Note: Bonded seal page 26 must be used on BSPP end shown.
Please note the pressure ratings are based on taper threaded ends. The pressure rating for the BSPP ends are dependent on the type of sealing washer used.

Dimensions for reference only, subject to change.

ISO Threaded to Fractional Tube Connectors

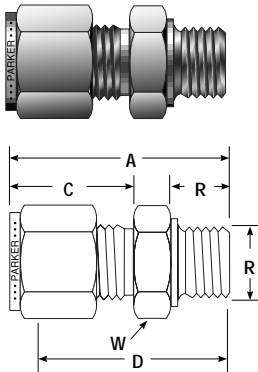
BSP Taper Male Connector



TUBE O. D. INCH	BSP TR. THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	A INCH	C INCH	D INCH	R INCH	W HEX
1/8	1/8-28	2-2K FBZ	2MSC2K	1.20	.60	.94	.38	7/16
1/8	1/4-19	2-4K FBZ	2MSC4K	1.40	.60	1.14	.56	9/16
1/4	1/8-28	4-2K FBZ	4MSC2K	1.30	.70	1.00	.38	1/2
1/4	1/4-19	4-4K FBZ	4MSC4K	1.50	.70	1.20	.56	9/16
1/4	3/8-19	4-6K FBZ	4MSC6K	1.52	.70	1.22	.56	11/16
1/4	1/2-14	4-8K FBZ	4MSC8K	1.76	.70	1.44	.75	7/8
5/16	1/8-28	5-2K FBZ	5MSC2K	1.34	.73	1.05	.38	9/16
5/16	1/4-19	5-4K FBZ	5MSC4K	1.53	.73	1.23	.56	9/16
3/8	1/8-28	6-2K FBZ	6MSC2K	1.39	.76	1.09	.38	5/8
3/8	1/4-19	6-4K FBZ	6MSC4K	1.59	.76	1.28	.56	5/8
3/8	3/8-19	6-6K FBZ	6MSC6K	1.59	.76	1.28	.56	11/16
3/8	1/2-14	6-8K FBZ	6MSC8K	1.82	.76	1.53	.75	7/8
1/2	1/4-19	8-4K FBZ	8MSC4K	1.75	.87	1.31	.56	13/16
1/2	3/8-19	8-6K FBZ	8MSC6K	1.75	.87	1.31	.56	13/16
1/2	1/2-14	8-8K FBZ	8MSC8K	1.93	.87	1.53	.75	7/8

Connects fractional tube to female ISO taper thread.

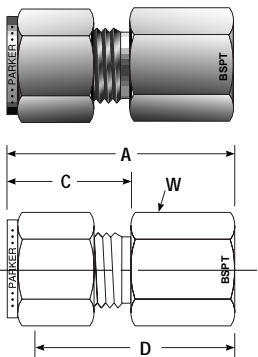
BSPP Male Connector



TUBE O. D. INCH	BSP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	A INCH	C INCH	D INCH	R INCH	W HEX
1/8	1/8-28	2-2R FBZ	2MSC2R	1.18	.60	0.92	.28	9/16
1/8	1/4-19	2-4R FBZ	2MSC4R	1.38	.60	1.13	.44	3/4
1/8	3/8-19	2-6R FBZ	2MSC6R	1.43	.60	1.17	.44	7/8
1/4	1/8-28	4-2R FBZ	4MSC2R	1.28	.70	0.98	.28	9/16
1/4	1/4-19	4-4R FBZ	4MSC4R	1.49	.70	1.19	.44	3/4
1/4	3/8-19	4-6R FBZ	4MSC6R	1.55	.70	1.25	.44	7/8
1/4	1/2-14	4-8R FBZ	4MSC8R	1.77	.70	1.47	.56	1 1/16
3/8	1/8-28	6-2R FBZ	6MSC2R	1.37	.76	1.06	.28	5/8
3/8	1/4-19	6-4R FBZ	6MSC4R	1.57	.76	1.25	.44	3/4
3/8	3/8-19	6-6R FBZ	6MSC6R	1.59	.76	1.30	.44	7/8
3/8	1/2-14	6-8R FBZ	6MSC8R	1.84	.76	1.53	.56	1 1/16
1/2	1/4-19	8-4R FBZ	8MSC4R	1.71	.87	1.28	.44	13/16
1/2	3/8-19	8-6R FBZ	8MSC6R	1.74	.87	1.30	.44	7/8
1/2	1/2-14	8-8R FBZ	8MSC8R	1.96	.87	1.53	.56	1 1/16
3/4	1/2-14	12-8R FBZ	12MSC8R	1.93	.87	1.53	.56	1 1/16
3/4	3/4-19	12-12R FBZ	12MSC12R	2.10	.87	1.69	.63	1 3/8
1	1/2-14	16-8R FBZ	16MSC8R	2.21	1.05	1.72	.56	1 3/8
1	1-11	16-16R FBZ	16MSC16R	2.37	1.05	1.88	.72	1 5/8

Connects fractional tube to female ISO parallel thread.
NOTE: Bonded Seal, page 26, must be used with BSPP end shown.

BSP Taper Female Connector



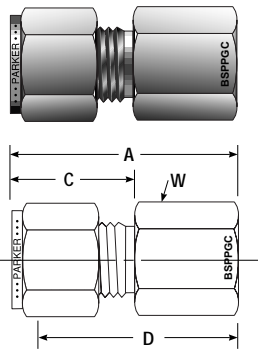
TUBE O. D. INCH	BSPT THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	A INCH	C INCH	D INCH	W HEX
1/4	1/8-28	4-2K GBZ	4FSC2K	1.23	.70	.94	9/16
1/4	1/4-19	4-4K GBZ	4FSC4K	1.42	.70	1.13	3/4
1/4	3/8-19	4-6K GBZ	4FSC6K	1.48	.70	1.19	7/8
1/4	1/2-14	4-8K GBZ	4FSC8K	1.67	.70	1.38	1 1/16
3/8	1/4-19	6-4K GBZ	6FSC4K	1.48	.76	1.19	3/4
3/8	3/8-19	6-6K GBZ	6FSC6K	1.54	.76	1.25	7/8
3/8	1/2-14	6-8K GBZ	6FSC8K	1.73	.76	1.44	1 1/16
1/2	1/4-19	8-4K GBZ	8FSC4K	1.59	.87	1.19	13/16
1/2	3/8-19	8-6K GBZ	8FSC6K	1.65	.87	1.25	7/8
1/2	1/2-14	8-8K GBZ	8FSC8K	1.84	.87	1.44	1 1/16

Connects fractional tube to male ISO taper thread.

Dimensions for reference only, subject to change.

ISO Threaded to Fractional Tube Connectors

BSPP Female Gauge Connector

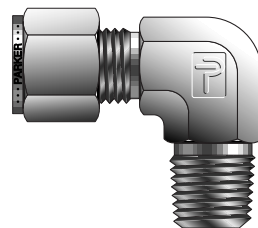


TUBE O.D. INCH	BSPP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	A INCH	C INCH	D INCH	W HEX
1/4	1/4-19	4-4GC GBZ	4FSC4GC	1.48	.70	1.19	3/4
1/4	3/8-19	4-6GC GBZ	4FSC6GC	1.48	.70	1.19	15/16
1/4	1/2-14	4-8GC GBZ	4FSC8GC	1.72	.70	1.42	1 1/16
5/16	1/4-19	5-4GC GBZ	5FSC4GC	1.51	.73	1.22	3/4
5/16	1/2-14	5-8GC GBZ	5FSC8GC	1.61	.73	1.32	1 1/16
3/8	1/4-19	6-4GC GBZ	6FSC4GC	1.54	.76	1.25	3/4
3/8	3/8-19	6-6GC GBZ	6FSC6GC	1.53	.76	1.23	15/16
3/8	1/2-14	6-8GC GBZ	6FSC8GC	1.65	.76	1.36	1 1/16
1/2	3/8-19	8-6GC GBZ	8FSC6GC	1.75	.87	1.35	15/16
1/2	1/2-14	8-8GC GBZ	8FSC8GC	1.90	.87	1.50	1 1/16

Connects fractional tube to male ISO parallel (gauge).

NOTE: Copper Washer, page 26, for female thread sealing, must be used on BSPP female end shown.

BSP Taper Male Elbow



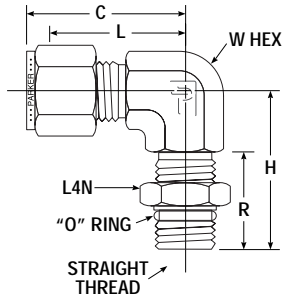
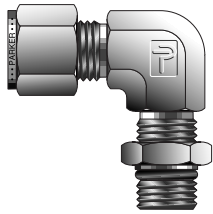
TUBE O.D. INCH	BSPT THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	C INCH	H INCH	L INCH	R INCH	W HEX
1/4	1/8-28	4-2K CBZ	4MSEL2K	1.06	.74	.77	.38	1/2
1/4	1/4-19	4-4K CBZ	4MSEL4K	1.08	1.00	.78	.56	9/16
1/4	3/8-19	4-6K CBZ	4MSEL6K	1.17	1.13	.88	.56	3/4
1/4	1/2-14	4-8K CBZ	4MSEL8K	1.26	1.31	.97	.75	7/8
5/16	1/4-19	5-4K CBZ	5MSEL4K	1.11	1.00	.81	.56	5/8
3/8	1/8-28	6-2K CBZ	6MSEL2K	1.20	.82	.91	.38	5/8
3/8	1/4-19	6-4K CBZ	6MSEL4K	1.20	1.01	.91	.56	5/8
3/8	3/8-19	6-6K CBZ	6MSEL6K	1.26	1.13	.97	.56	3/4
1/2	3/8-19	8-6K CBZ	8MSEL6K	1.42	1.15	1.02	.56	13/16
1/2	1/2-14	8-8K CBZ	8MSEL8K	1.42	1.30	1.02	.75	7/8

Connects fractional tube to female ISO taper thread.

Dimensions for reference only, subject to change.

ISO Threaded to Fractional Tube Connectors

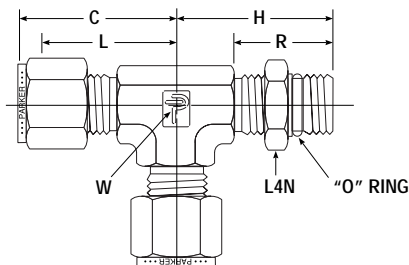
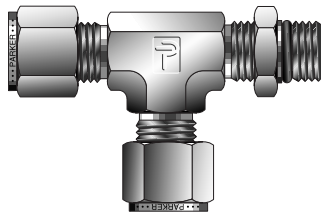
BSPP Male Elbow (Positionable)



TUBE O. D. INCH	BSPP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	C INCH	H INCH	L INCH	R INCH	W HEX
1/4	1/8-28	4-2R CBZ	4MSEL2R	1.06	1.04	.77	.63	9/16
1/4	1/4-19	4-4R CBZ	4MSEL4R	1.14	1.27	.85	.79	9/16
3/8	1/4-19	6-4R CBZ	6MSEL4R	1.14	1.27	.85	.79	9/16
3/8	3/8-19	6-6R CBZ	6MSEL6R	1.50	1.46	1.02	.79	3/4
1/2	1/4-19	8-4R CBZ	8MSEL4R	1.50	1.38	1.10	.79	7/8
1/2	3/8-19	8-6R CBZ	8MSEL6R	1.50	1.46	1.10	.79	7/8
1/2	1/2-14	8-8R CBZ	8MSEL8R	1.50	1.71	1.10	1.03	7/8
5/8	1/2-14	10-8R CBZ	10MSEL8R	1.50	1.81	1.10	1.03	1 1/16
3/4	1/2-14	12-8R CBZ	12MSEL8R	1.57	1.81	1.17	1.03	1 1/16
3/4	3/4-14	12-12R CBZ	12MSEL12R	1.57	1.92	1.17	1.03	1 1/16
1	3/4-14	16-12R CBZ	16MSEL12R	1.94	2.11	1.45	1.03	1 5/16
1	1-11	16-16R CBZ	16MSEL16R	1.94	2.11	1.45	1.20	1 5/16

Connects fractional tube to female ISO parallel thread.

BSPP Male Run Tee (Positionable)



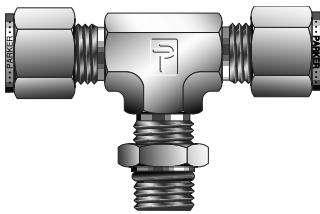
TUBE O. D. INCH	BSPP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	C INCH	H INCH	L INCH	R INCH	W HEX
1/4	1/8-28	4-2R-4 RBZ	4MRT2R	1.06	1.04	.77	.63	9/16
1/4	1/4-19	4-4R-4 RBZ	4MRT4R	1.14	1.27	.85	.79	9/16
3/8	1/4-19	6-4R-6 RBZ	6MRT6R	1.20	1.27	.91	.79	9/16
1/2	3/8-19	8-6R-8 RBZ	8MRT8R	1.50	1.46	1.10	.79	7/8
1/2	1/2-14	8-8R-8 RBZ	8MRT8R	1.50	1.71	1.10	1.03	7/8
5/8	1/2-14	10-8R-10 RBZ	10MRT8R	1.50	1.81	1.10	1.03	1 1/16
3/4	1/2-14	12-8R-12 RBZ	12MRT8R	1.57	1.81	1.17	1.03	1 1/16
3/4	3/4-14	12-12R-12 RBZ	12MRT12R	1.57	1.92	1.17	1.03	1 1/16
1	1-11	16-16R-16 RBZ	16MRT16R	1.94	2.11	1.45	1.20	1 5/16

Connects fractional tube to female ISO parallel thread.

Dimensions for reference only, subject to change.

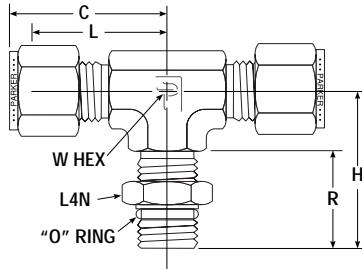
ISO Threaded to Fractional Tube Connectors

BSPP Male Branch Tee (Positionable)

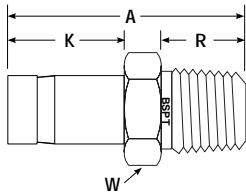
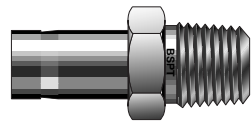


TUBE O. D. INCH	BSPP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	C INCH	H INCH	L INCH	R INCH	W HEX
1/4	1/8-28	4-4-2R SBZ	4MBT2R	1.06	1.04	.77	.63	9/16
1/4	1/4-19	4-4-4R SBZ	4MBT4R	1.14	1.27	.85	.79	9/16
3/8	1/4-19	6-6-4R SBZ	6MBT4R	1.14	1.27	.85	.79	9/16
1/2	3/8-19	8-8-6R SBZ	8MBT6R	1.50	1.46	1.10	.79	7/8
1/2	1/2-14	8-8-8R SBZ	8MBT8R	1.50	1.71	1.10	1.03	7/8
5/8	1/2-14	10-10-8R SBZ	10MBT8R	1.50	1.81	1.10	1.03	1 1/16
3/4	1/2-14	12-12-8R SBZ	12MBT8R	1.57	1.81	1.17	1.03	1 1/16
3/4	3/4-14	12-12-12R SBZ	12MBT12R	1.57	1.92	1.17	1.03	1 1/16
1	1-11	16-16-16R SBZ	16MBT16R	1.94	2.11	1.45	1.20	1 5/16

Connects fractional tube to female ISO parallel thread.



BSP Taper Male Adapter



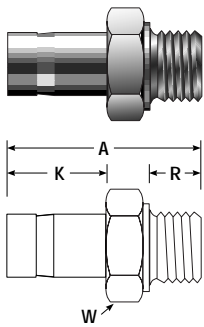
TUBE O. D. INCH	BSPT THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	CPI™		A-LOK®		R INCH	W HEX	MIN. BORE INCH
				A INCH	K INCH	A INCH	K INCH			
1/8	1/8-28	2-2K T2HF	2MA2K	1.16	0.54	1.16	.54	.38	7/16	.078
1/8	1/4-19	2-4K T2HF	2MA4K	1.39	0.54	1.39	.54	.56	9/16	.281
1/4	1/8-28	4-2K T2HF	4MA2K	1.27	0.64	1.25	.63	.38	7/16	.156
1/4	1/4-19	4-4K T2HF	4MA4K	1.49	0.64	1.46	.63	.56	9/16	.078
5/16	1/8-28	5-2K T2HF	5MA2K	1.32	0.68	1.28	.66	.38	7/16	.219
5/16	1/4-19	5-4K T2HF	5MA4K	1.53	0.68	1.49	.66	.56	9/16	.219
3/8	1/4-19	6-4K T2HF	6MA4K	1.57	0.72	1.53	.69	.56	9/16	.281
3/8	3/8-19	6-6K T2HF	6MA6K	1.61	0.72	1.56	.69	.56	11/16	.281
3/8	1/2-14	6-8K T2HF	6MA8K	1.82	0.72	1.78	.69	.75	7/8	.281
1/2	1/4-19	8-4K T2HF	8MA4K	1.84	0.98	1.75	.91	.75	9/16	.281
1/2	3/8-19	8-6K T2HF	8MA6K	1.87	0.98	1.78	.91	.56	11/16	.375
1/2	1/2-14	8-8K T2HF	8MA8K	2.09	0.98	2.00	.91	.75	7/8	.375
5/8	3/8-19	10-6K T2HF	10MA6K	1.91	1.03	1.84	.97	.56	11/16	.469
5/8	1/2-14	10-8K T2HF	10MA8K	2.14	1.03	2.06	.97	.75	7/8	.469
3/4	3/4-14	12-12K T2HF	12MA12K	2.14	1.03	2.06	.97	.75	1 1/16	.594
1	1-11	16-16K T2HF	16MA16K	2.68	1.30	2.60	1.22	.94	1 3/8	.813

Connects fractional tube to female ISO taper thread.
Generic, annealed tube stub for effective ferrule sealing.

Dimensions for reference only, subject to change.

ISO Threaded to Fractional Tube Connectors

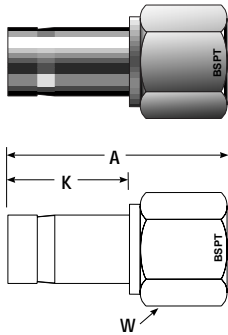
BSPP Male Adapter



TUBE O.D. INCH	BSPP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	CPI™		A-LOK®		R INCH	W HEX	MIN. BORE INCH
				A INCH	K INCH	A INCH	K INCH			
1/8	1/8-28	2-2R T2HF	2MA2R	1.16	.54	1.16	.54	.28	9/16	.078
1/8	1/4-19	2-4R T2HF	2MA4R	1.37	.54	1.37	.54	.44	3/4	.078
1/4	1/8-28	4-2R T2HF	4MA2R	1.26	.64	1.31	.63	.28	9/16	.156
1/4	1/4-19	4-4R T2HF	4MA4R	1.48	.64	1.50	.63	.44	3/4	.156
3/8	1/4-19	6-4R T2HF	6MA4R	1.56	.72	1.57	.69	.44	3/4	.281
3/8	3/8-19	6-6R T2HF	6MA6R	1.59	.72	1.60	.69	.44	7/8	.281
1/2	1/4-19	8-4R T2HF	8MA4R	1.81	.98	1.79	.91	.44	3/4	.375
1/2	3/8-19	8-6R T2HF	8MA6R	1.85	.98	1.82	.91	.44	7/8	.375
1/2	1/2-14	8-8R T2HF	8MA8R	2.10	.98	1.94	.91	.44	1-1/8	.375
3/4	3/4-14	12-12R T2HF	12MA12R	2.22	1.03	2.16	.97	.63	1-3/8	.594
1	1-11	16-16R T2HF	16MA16R	2.67	1.30	2.54	1.22	.72	1-3/4	.813

Connects fractional tube end to female ISO parallel thread.
 NOTE: Bonded Seal, page 21 must be used on BSPP end shown.
 Generic, annealed tube stub for effective sealing.

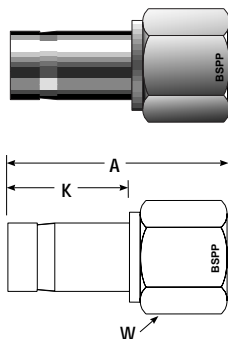
BSP Taper Female Adapter



TUBE O.D. INCH	BSPT THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	CPI™		A-LOK®		W HEX	MIN. BORE INCH
				A INCH	K INCH	A INCH	K INCH		
1/4	1/8-28	4-2K T2HG	4FA2K	1.31	.64	1.30	.63	9/16	.156
1/4	1/4-19	4-4K T2HG	4FA4K	1.48	.64	1.45	.63	3/4	.156
3/8	1/4-19	6-4K T2HG	6FA4K	1.56	.72	1.50	.69	3/4	.281
3/8	3/8-19	6-6K T2HG	6FA6K	1.63	.72	1.59	.69	7/8	.281
1/2	1/4-19	8-4K T2HG	8FA4K	1.83	.98	1.71	.91	3/4	.375
1/2	3/8-19	8-6K T2HG	8FA6K	1.89	.98	1.80	.91	7/8	.375
1/2	1/2-14	8-8K T2HG	8FA8K	2.14	.98	2.05	.91	1-1/16	.375

Connects fractional tube end to male ISO taper thread.
 NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response.

BSPP Female Adapter



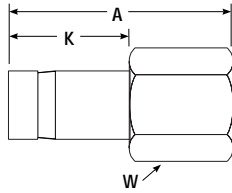
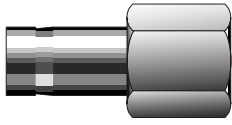
TUBE O.D. INCH	BSPP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	CPI™		A-LOK®		W HEX	MIN. BORE INCH
				A INCH	K INCH	A INCH	K INCH		
1/8	1/8-28	2-2R T2HG	2FA2R	1.21	.54	1.21	.54	9/16	.078
1/4	1/8-28	4-2R T2HG	4FA2R	1.31	.64	1.25	.63	9/16	.156
1/4	1/4-19	4-4R T2HG	4FA4R	1.48	.64	1.50	.63	3/4	.156
3/8	1/4-19	6-4R T2HG	6FA4R	1.56	.72	1.55	.69	3/4	.281
3/8	3/8-19	6-6R T2HG	6FA6R	1.63	.72	1.57	.69	7/8	.281
1/2	3/8-19	8-6R T2HG	8FA6R	1.89	.98	1.78	.91	7/8	.375
1/2	1/2-14	8-8R T2HG	8FA8R	2.14	.98	1.95	.91	1-1/16	.375

Connects fractional tube end to male ISO parallel thread.
 NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response.

Dimensions for reference only, subject to change.

ISO Threaded to Fractional Tube Connectors

BSPP Female Gauge Adapter



TUBE O.D. INCH	BSPP THREAD	PARKER CPI™ PART NUMBER	PARKER A-LOK® PART NUMBER	CPI™		A-LOK®		W HEX	MIN. BORE INCH
				A INCH	K INCH	A INCH	K INCH		
1/4	1/4-19	4-4GC T2HG	4FA4GC	1.48	.64	1.34	.63	3/4	.156
3/8	3/8-19	6-6GC T2HG	6FA6GC	1.63	.72	1.55	.69	15/16	.281
1/2	1/2-14	8-8GC T2HG	8FA8GC	2.14	.98	1.92	.91	1 1/16	.375

Connects fractional tube end to male ISO parallel thread (gauge).

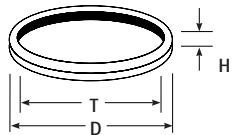
NOTE: Copper Washer, page 26, for female thread sealing, must be used on BSPP female end shown.

NOTE: Tube stub is pre-grooved as standard. Generic (non-grooved) can be ordered through Quick Response.

Sealing Washers

Bonded Seals

Consists of an outer stainless steel ring with a bonded Viton® inner ring used to seal a male ISO parallel thread.

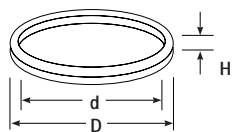


PART NO.	"T" BSPP THREAD	D	H	PRESSURE RATINGS FOR SEALING WASHERS		
				THREAD SIZE	PSI	BAR
M30201-SS	1/8	.63	.08	1/8	5300	370
M30202-SS	1/4	.81	.08	1/4	5500	380
M30203-SS	3/8	.94	.08	3/8	4400	300
M30204-SS	1/2	1.12	.10	1/2	4000	280
M30206-SS	3/4	1.38	.10	3/4	3700	260
M30208-SS	1	1.69	.10	1	2800	190

These seals are also available in steel with a Nitrile inner ring.

Simply replace Suffix SS with S

Copper Washers



For BSPP male thread sealing

PART NO.	THREAD	D	d	H
M28329	1/8	.71	.39	.09
M28330	1/4	.87	.55	.09
M28331	3/8	.94	.67	.09
M28332	1/2	1.18	.87	.10
M28334	3/4	1.38	1.06	.09
M28336	1	1.65	1.34	.09

For BSPP female thread sealing

PART NO.	THREAD	D	d	H
M25179	1/8	0.322	0.218	0.062
M25180	1/4	0.436	0.312	0.062
M25181	3/8	0.574	0.437	0.062
M25182	1/2	0.719	0.562	0.062
M25184	3/4	0.935	0.812	0.062
M25186	1	1.178	1	0.093

Used to provide a seal with male or female parallel ISO threads.

Please note the pressure ratings are based on taper threaded ends. The pressure rating for the BSPP ends are dependent on the type of sealing washer used.

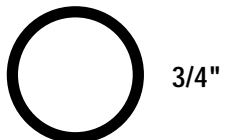
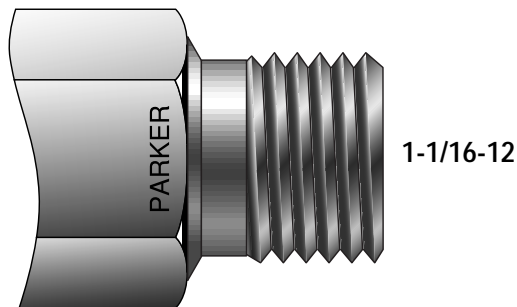
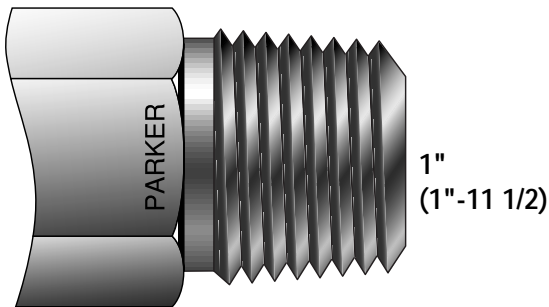
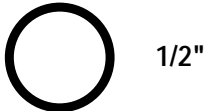
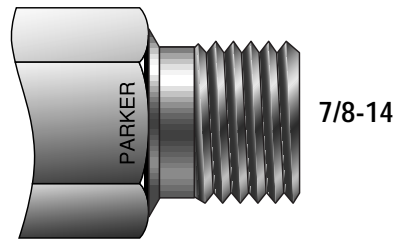
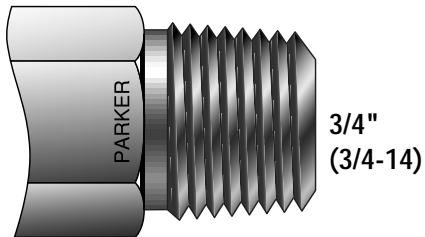
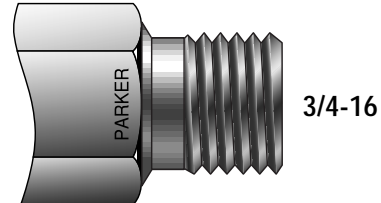
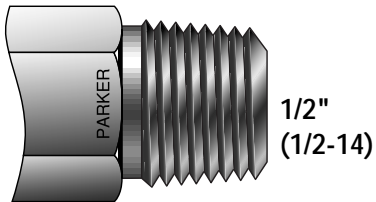
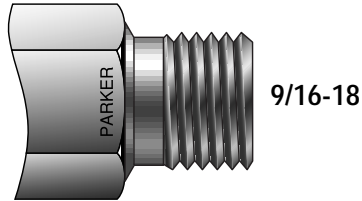
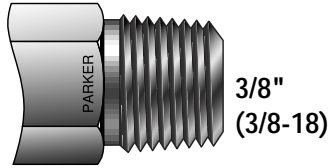
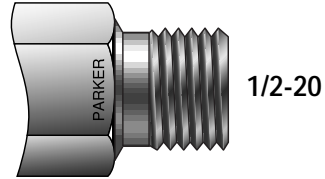
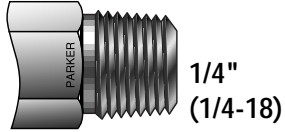
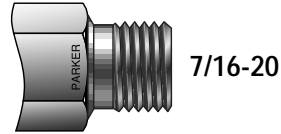
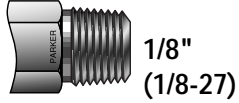
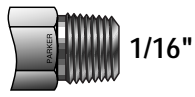
Dimensions for reference only, subject to change.

Thread and Tube End Size Chart (U.S.A.)

NPT Thread

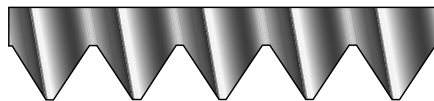
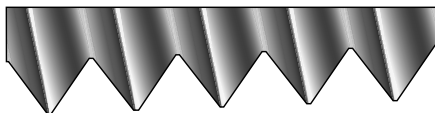
Straight Thread

Tubing O.D. Size



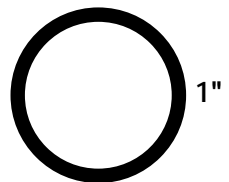
American Standard Pipe Thread (NPT)

American Standard Unified Thread (Straight)



60° thread angle • Pitch measured in inches
 • Truncation of root and crest are flat
 • Taper angle 1°47'

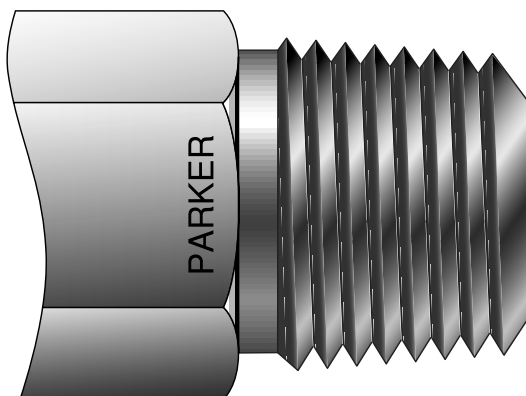
60° thread angle • Pitch measured in inches
 • Truncation of root and crest are flat
 • Diameter measured in inches



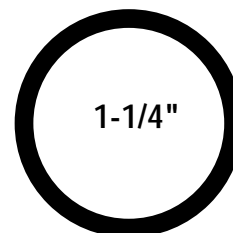
Pipe and Tube End Size Chart (U.S.A.)

NPT Thread

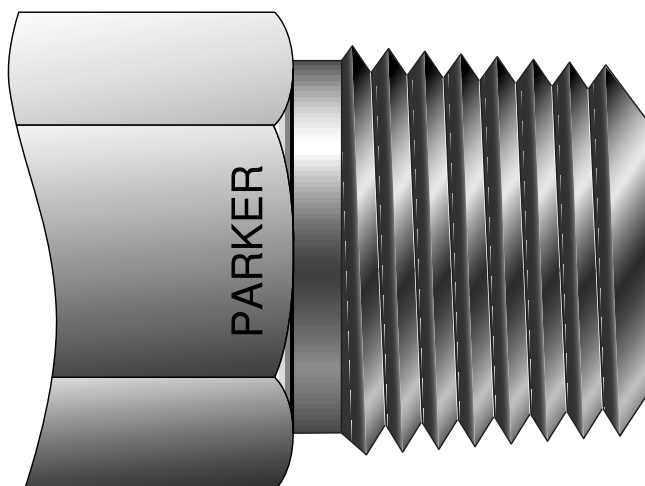
Tubing O.D. Size



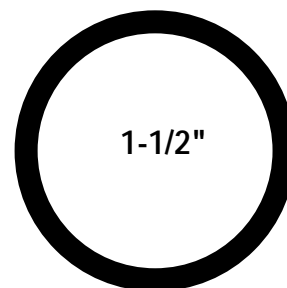
1-1/4"



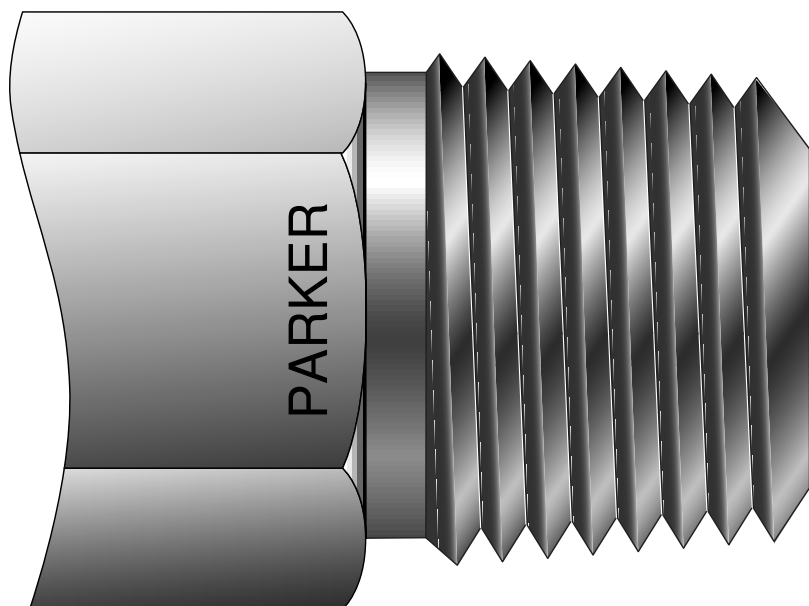
1-1/4"



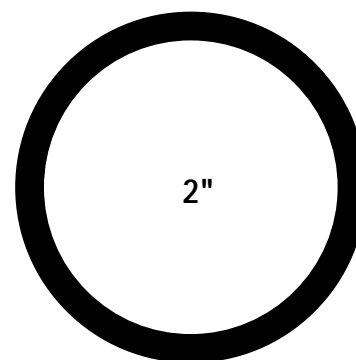
1-1/2"



1-1/2"



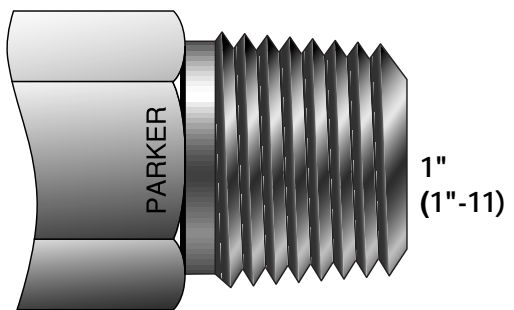
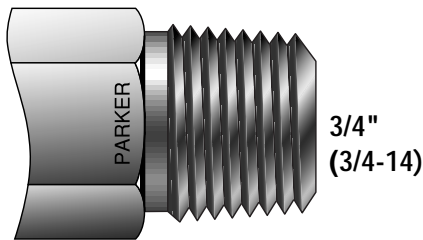
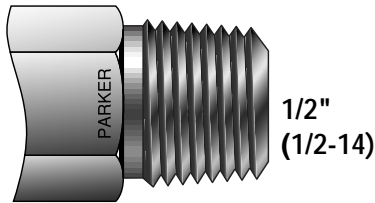
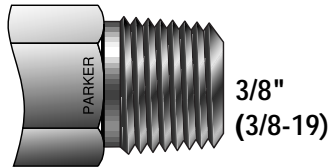
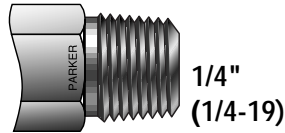
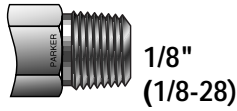
2"



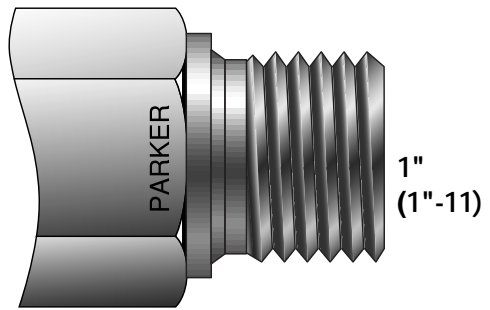
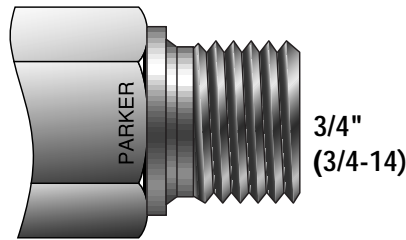
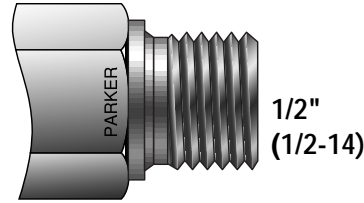
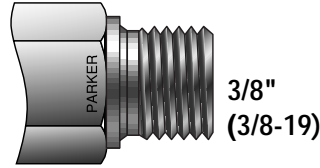
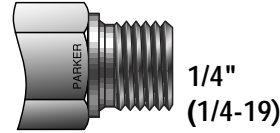
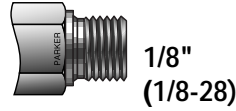
2"

Thread and Tube End Size Chart (International)

BSPT Tapered Thread



BSPB Parallel Thread

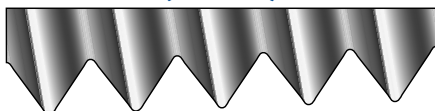


Tubing O.D. Size

- 2mm
- 3mm
- 4mm
- 6mm
- 8mm
- 10mm
- 12mm
- 14mm
- 15mm
- 16mm
- 18mm
- 20mm
- 22mm
- 25mm

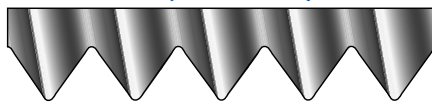
International Organization for Standards

(ISO 7/1)



- 55° thread angle • Pitch measured in inches
- Truncation of root and crest are round
- Taper angle 1°47'

(ISO 228/1)



- 55° thread angle • Pitch measured in inches
- Truncation of root and crest are round
- Diameter measured in inches

Heat Code Traceability

Parker Hannifin's Instrumentation Connectors Division offers Heat Code Traceability (HCT) on CPI™, A-LOK®, Instrumentation Pipe, and Weld-Lok fittings.

HCT refers to the fact that a specific part can be traced back to the original mill heat of metal from which it was made. Beginning with the original melt, a package of documents is created which completely describes the metal in physical and chemical terms. The end result is that a number, which is permanently stamped to the part, refers back to the document package.

The HCT number is stamped on the material (bar stock or forging) prior to manufacturing. The concept is useful because it provides a method for complete material accountability for the manufacturer and end customer.

HCT offers these advantages:

- Raw materials for manufacture must meet code requirements. This can be verified through documentation so that the customer is certain that what is ordered is received.
- HCT provides a record of chemical analysis with the raw material. Thus, in areas requiring welding, the correct welding technique is applied.

- HCT relieves the user of Parker instrumentation tube fittings of any doubts. It acts as an assurance for today and for tomorrow.

The material used in Parker Hannifin instrumentation fitting components is 316 or 316L (welded products) stainless steel as specified and referenced in Section III of the ASME Boiler and Pressure Vessel code.

The American Society of Mechanical Engineers (ASME) Boiler and Vessel Code, Section III, latest issue, entitled Rules for Construction of Nuclear Power Plant Components, is the principal document covering this type of fitting in the nuclear field. ANSI Standard B.31.1.0, Power Piping, and ANSI Standard B.31.7, Nuclear Power Piping, are also important documents in the field.

In addition to the documentation of chemical and physical properties, great care is taken throughout the manufacture of Parker's tube fittings to ensure that potential stress corrosion will not be a problem in normal usage of the parts. Manufacturing processes avoid exposure of the parts to mercury or halogens, and control of thermal treatment avoids the condition known as continuous grain boundary carbide precipitation.

For additional information please contact your local authorized Parker Instrumentation distributor or call Parker Instrumentation Connectors Division and ask for Bulletin 4230-B15.