

Mark II Preset Tool (CPI™/A-LOK® Products)

*Bulletin 4200-Mark II
February 2004*



Introduction

Parker's Mark II Preset Tools allow the user to hand preset CPI™ and A-LOK® tube connections for high production applications or installations with restrictive assembly areas.

Features

- Rugged stainless steel body
- Tool clamps in vice
- Double ended hardened fitting insert doubles life
- Replaceable hardened fitting insert
- Stop ring collar helps prevent under make-up and over make-up during preset
- Permanently attached protective cap to prevent handling damage

Materials of Construction

Component	Material
Cap	Brass
Body	Stainless Steel
Fitting Insert	300 KSI Marring Steel
Chain	Stainless Steel
Stop Ring Collar	Stainless Steel

How to Order

Size	Part Number
1/4"	4 Hand Preset Mark II
3/8"	6 Hand Preset Mark II
1/2"	8 Hand Preset Mark II
Replacement Fitting Inserts	
1/4"	4 Hand Preset Insert
3/8"	6 Hand Preset Insert
1/2"	8 Hand Preset Insert

Operating Instructions

1. Clamp Mark II Preset Tool in vice.
2. Insert tubing and ferrule(s) into Preset Tool making sure tubing and ferrule(s) bottomed.
3. Make-up preset nut/ferrule assembly until nut bottoms on stop ring collar.
4. Remove assembly and install into fitting body and make-up fitting 1/2 turn from finger tight.